



# THE LINCOLN ELECTRIC COMPANY

22801 Saint Clair Avenue • Cleveland, Ohio 44117 • U.S.A

Date: 04/02/2024

## RECALL NOTICE: ED028281 1/8" Excalibur® 7018 MR 50EO Q1 LOT 18826876 Date Code 2W1 TC

Sold To: AIRGAS WEST W032

Shipped To: AIRGAS WEST W032

Dear Valued Customer,

Our records indicate that you recently purchased ED028281 1/8" EXCALIBUR® 7018 MR 50# EO Can.

200 lbs. was shipped on PO 4524955857 Order 0048954607 on 2024-02-21 delivery 819928208.

150 lbs. was shipped on PO 4524920146 Order 0048938987 on 2024-02-15 delivery 819897027.

Lincoln Electric is initiating a recall for certain 50# cans found within a specific Q1 Lot of 1/8" Excalibur® 7018, which you may have received in the shipment identified above. This recall only applies to Product meeting all the criteria listed below.

### RECALLED PRODUCT:

LE Product No.	Product Name	Product Packaging	Q1 Lot No.	Date Code
ED028281	1/8" EXCALIBUR® 7018 MR	50# EO Can	18826876	2W1 TC

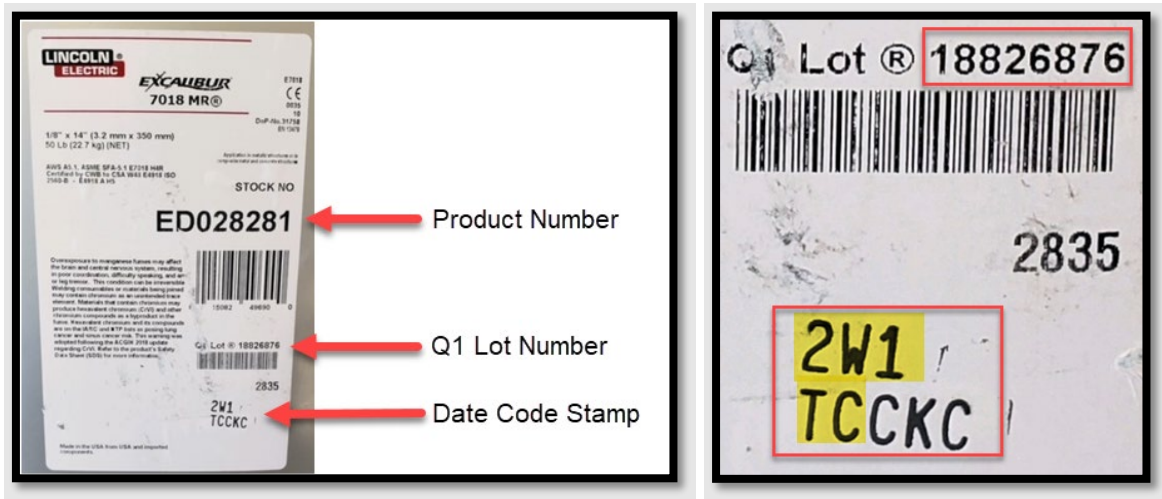
The Recalled Product matching these requirements may not classify as E7018-H4R. While a high percentage of the 1/8" Excalibur® 7018 MR cans in this Lot and Date Code contain the correct material, a portion of the Q1 Lot 18826876 with Date Code 2W1 TC may have unintentionally been manufactured using 309L stainless core wire. As a result, we are initiating a recall for all Product with this Lot Number and Date Code to ensure all potentially affected customers are notified.

The chemical and mechanical properties of Excalibur® 7018 MR made with 309L stainless core wire will not conform to the AWS A5.1 Specification requirements for E7018 H4R, and the resultant weld may not be suitable for the intended application. Depending on the application, weld integrity may be compromised.

### IMMEDIATE ACTION REQUIRED:

- Check your inventory for Recalled Product. Please refer to the images below for the location of Product Number, Lot Number and Date Code on the label. If you identify any Recalled Material, quarantine it, and contact Lincoln Electric immediately. Any Recalled Product in your inventory will be replaced through the standard warranty process.
- If you have sold Recalled Product, immediately notify any customer who has, or may have, purchased Recalled Product about this recall. Please submit a warranty claim for any customer's unused Recalled Product. If you or your customer have any concerns about consumed Recalled Product, please instruct the customer to contact Lincoln Electric as soon as possible to speak with our Technical Experts.

The area highlighted in Yellow is the area of interest, the last 3 letters are not of significance in this situation.



Please contact our service department by e-mail [service@lincolnelectric.com](mailto:service@lincolnelectric.com) or by phone at 1-888-935-3877 to begin the warranty claims process and to speak with a Technical Expert regarding this issue.

Best Regards,

*Bradley Barnes*

Bradley Barnes  
Manager, Customer Service Contact Center

CC: Jonathan Davis, Regional Sales Manager