

ARCAL™ Flux

Consistent results



The consistent gas solution for Flux Cored Arc Welding

- All-purpose for carbon or stainless steel Flux Cored Arc Welding (FCAW)
- Also for Metal Cored Arc Welding (MCAW)
- For all types of structures

ARCAL™ Flux

The high-performance welding gas solution for FCAW and MCAW of all structure types



Thick material



FCAW



Multi pass welding – vertical up

Reliability

Product quality

- Ar-25% CO₂ (carbon dioxide) | M21-ArC-25
- Exceeds AWS A-5.32/ISO-14175 requirements
- Very low levels of moisture (H₂O) and nitrogen (N₂) impurities exceed industry standards
- Consistent gas mixtures, from cylinder to cylinder, to liquid supply

Simplicity

One product for all FCAW and MCAW welding applications

- Structural steel
- Bridge construction
- Heavy equipment
- Flux core, solid and metal-core wire

Performance

Weld quality

- Consistent results yield high-quality welds
- Excellent short-circuit welding characteristics
- Good for open root welding of pipe

Airgas
an Air Liquide company

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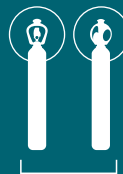
ARCAL Flux is available in several innovative supply modes ensuring quality, consistency and ease of use



SMARTOP™



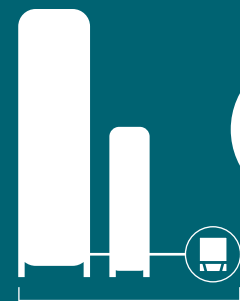
EXELTOP™



Cylinder



Cylinder pack



Liquid with on-site mixer

