Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Abrasive Products, 777F Belts

1.2. Recommended use and restrictions on use

Recommended use
Abrasive Product

1.3. Supplier's details
MANUFACTURER: 3M
DIVISION: Abrasive Systems Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable.

Notes to Physician:
Not applicable

2.3. Hazards not otherwise classified
None.
51% of the mixture consists of ingredients of unknown acute oral toxicity.

### SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>1344-28-1</td>
<td>10 - 40</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td>14075-53-7</td>
<td>2 - 15</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td>15096-52-3</td>
<td>2 - 10</td>
</tr>
<tr>
<td>Filler</td>
<td>13983-17-0</td>
<td>0 - 15</td>
</tr>
<tr>
<td>Filler</td>
<td>1317-65-3</td>
<td>2 - 15</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>0.1 - 1.5</td>
</tr>
<tr>
<td>Pigment</td>
<td>1332-37-2</td>
<td>0.1 - 1.5</td>
</tr>
<tr>
<td>Cured Resin</td>
<td>Mixture</td>
<td>10 - 40</td>
</tr>
<tr>
<td>Cloth Backing</td>
<td>None</td>
<td>5 - 40</td>
</tr>
</tbody>
</table>

### SECTION 4: First aid measures

4.1. Description of first aid measures

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:
Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed
See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required
Not applicable

### SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture
None inherent in this product.

**Hazardous Decomposition or By-Products**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Hydrogen Fluoride</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>
5.3. Special protective actions for fire-fighters
When fire fighting conditions are severe and total thermal decomposition of the product is possible, wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

### SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Observe precautions from other sections.

6.2. Environmental precautions
Avoid release to the environment.

6.3. Methods and material for containment and cleaning up
Not applicable.

### SECTION 7: Handling and storage

7.1. Precautions for safe handling
Do not breathe thermal decomposition products. For industrial or professional use only. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities
No special storage requirements.

### SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filler</td>
<td>1317-65-3</td>
<td>US Dept of Labor - OSHA</td>
<td>TWA(as total dust):15 mg/m3; TWA(respirable fraction):5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Aluminum, insoluble compounds</td>
<td>1344-28-1</td>
<td>Amer Conf of Gov. Indust. Hyg.</td>
<td>TWA(respirable fraction):1 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>1344-28-1</td>
<td>Chemical Manufacturer Rec Guid</td>
<td>TWA:1 fiber/cc</td>
<td></td>
</tr>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>1344-28-1</td>
<td>US Dept of Labor - OSHA</td>
<td>TWA(as total dust):15 mg/m3; TWA(respirable fraction):5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium DiOxide</td>
<td>13463-67-7</td>
<td>Amer Conf of Gov. Indust. Hyg.</td>
<td>TWA:10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>
Titanium Dioxide 13463-67-7 Chemical Manufacturer Rec Guid TWA(as respirable dust):5 mg/m³

Titanium Dioxide 13463-67-7 US Dept of Labor - OSHA TWA(as total dust):15 mg/m³

Aluminum, insoluble compounds 15096-52-3 Amer Conf of Gov. Indust. Hyg. TWA(respirable fraction):1 mg/m³

FLUORIDES 15096-52-3 Amer Conf of Gov. Indust. Hyg. TWA(as F):2.5 mg/m³

FLUORIDES 15096-52-3 US Dept of Labor - OSHA TWA(as dust):2.5 mg/m³;TWA(as F):2.5 mg/m³

Amer Conf of Gov. Indust. Hyg.: American Conference of Governmental Industrial Hygienists
American Indus. Hygiene Assoc.: American Industrial Hygiene Association
Chemical Manufacturer Rec Guid.: Chemical Manufacturer's Recommended Guidelines
US Dept of Labor - OSHA: United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls
For those situations where the material might be exposed to extreme overheating due to misuse or equipment failure, use with appropriate local exhaust ventilation sufficient to maintain levels of thermal decomposition products below their exposure guidelines. Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection
To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection
Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection
Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.
SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form: Solid

- Odor, Color, Grade: Solid Abrasive Product
- Odor threshold: Not Applicable
- pH: Not Applicable
- Melting point: Not Applicable
- Boiling Point: Not Applicable
- Flash Point: Not Applicable
- Evaporation rate: Not Applicable
- Flammability (solid, gas): Not Classified
- Flammable Limits (LEL): Not Applicable
- Flammable Limits (UEL): Not Applicable
- Vapor Pressure: Not Applicable
- Vapor Density: Not Applicable
- Density: Not Applicable
- Specific Gravity: Not Applicable
- Solubility In Water: Not Applicable
- Solubility- non-water: Not Applicable
- Partition coefficient: n-octanol/ water: Not Applicable
- Autoignition temperature: Not Applicable
- Decomposition temperature: Not Applicable
- Viscosity: Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>
Refer to section 5.2 for hazardous decomposition products during combustion.

If the product is exposed to extreme condition of heat from misuse or equipment failure, toxic decomposition products that include hydrogen fluoride and perfluoroisobutylene can occur. Extreme heat arising from situations such as misuse or equipment failure can generate hydrogen fluoride as a decomposition product.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation: Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact: Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact: Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion: Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>Grp. 2B: Possible human carc.</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

Additional Information:
This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity
### Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Filler</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td></td>
<td>Minimal irritation</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Pigment</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Filler</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td></td>
<td>Moderate irritant</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Pigment</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

### Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide</td>
<td>Human and animal</td>
<td>Not sensitizing</td>
</tr>
<tr>
<td>Pigment</td>
<td>Human</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Respiratory Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
</table>

### Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Filler</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>
Titanium Dioxide | In Vitro | Not mutagenic
Titanium Dioxide | In vivo | Not mutagenic
Pigment | In Vitro | Not mutagenic

### Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>Inhalation</td>
<td>Rat</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Ingestion</td>
<td>Multiple animal species</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>Rat</td>
<td>Carcinogenic</td>
</tr>
<tr>
<td>Pigment</td>
<td>Inhalation</td>
<td>Human</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
</tr>
</tbody>
</table>

### Reproductive Toxicity

#### Reproductive and/or Developmental Effects

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filler</td>
<td>Ingestion</td>
<td>Not toxic to development</td>
<td>Rat</td>
<td>NOAEL 625 mg/kg/day</td>
<td>premating &amp; during gestation</td>
</tr>
</tbody>
</table>

#### Target Organ(s)

##### Specific Target Organ Toxicity - single exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Filler</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>All data are negative</td>
<td>Rat</td>
<td>NOAEL 0.812 mg/l</td>
<td>90 minutes</td>
</tr>
</tbody>
</table>

##### Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ceramic Aluminum Oxide / Aluminum Oxide Mineral Blend (non-fibrous)</td>
<td>Inhalation</td>
<td>pneumoconiosis</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td>Inhalation</td>
<td>bone, teeth, nails, and/or hair</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>HHA</td>
</tr>
<tr>
<td>Filler</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Filler</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>All data are negative</td>
<td>Human and animal</td>
<td>NOAEL Not available</td>
<td></td>
</tr>
<tr>
<td>Filler</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Inorganic Fluoride</td>
<td>Inhalation</td>
<td>bone, teeth, nails, and/or hair</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>HHA</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Rat</td>
<td>LOAEL 0.010 mg/l</td>
<td>2 years</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>All data are negative</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Pigment</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
</tbody>
</table>

### Aspiration Hazard

<table>
<thead>
<tr>
<th>Name</th>
<th>Value</th>
</tr>
</thead>
</table>

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Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories
This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification
Health: 0 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

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