Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier
3M™ Abrasive Products, 238U

1.2. Recommended use and restrictions on use

Recommended use
Abrasive Product

1.3. Supplier’s details
MANUFACTURER: 3M
DIVISION: Abrasive Systems Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number
1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

2.2. Label elements
Signal word
Not applicable.

Symbols
Not applicable.

Pictograms
Not applicable.

2.3. Hazards not otherwise classified
None.

44% of the mixture consists of ingredients of unknown acute oral toxicity.

SECTION 3: Composition/information on ingredients
<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>1344-28-1</td>
<td>10 - 50</td>
</tr>
<tr>
<td>Lubricant</td>
<td>67701-13-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>0.2 - 1.5</td>
</tr>
<tr>
<td>Cured Resin</td>
<td>Mixture</td>
<td>15 - 45</td>
</tr>
<tr>
<td>Paper Backing</td>
<td>None</td>
<td>15 - 70</td>
</tr>
<tr>
<td>PSA Backing</td>
<td>Mixture</td>
<td>0 - 5</td>
</tr>
<tr>
<td>Hookit Backing</td>
<td>Mixture</td>
<td>0 - 10</td>
</tr>
</tbody>
</table>

### SECTION 4: First aid measures

**4.1. Description of first aid measures**

**Inhalation:**
Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**
Wash with soap and water. If signs/symptoms develop, get medical attention.

**Eye Contact:**
Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**
No need for first aid is anticipated.

**4.2. Most important symptoms and effects, both acute and delayed**
See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**
Not applicable

### SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**
In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**
None inherent in this product.

**Hazardous Decomposition or By-Products**

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

**5.3. Special protective actions for fire-fighters**
No special protective actions for fire-fighters are anticipated.

### SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**
Observe precautions from other sections.
6.2. Environmental precautions  
Not applicable.

6.3. Methods and material for containment and cleaning up  
Not applicable.

**SECTION 7: Handling and storage**

7.1. Precautions for safe handling  
For industrial or professional use only. Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities  
No special storage requirements.

**SECTION 8: Exposure controls/personal protection**

8.1. Control parameters  

**Occupational exposure limits**  
If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Agency</th>
<th>Limit type</th>
<th>Additional Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>1344-28-1</td>
<td>CMRG</td>
<td>TWA:1 fiber/cc</td>
<td></td>
</tr>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>1344-28-1</td>
<td>OSHA</td>
<td>TWA(as total dust):15 mg/m3; TWA(respirable fraction):5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Aluminum, insoluble compounds</td>
<td>1344-28-1</td>
<td>ACGIH</td>
<td>TWA(respirable fraction):1 mg/m3</td>
<td>A4: Not class. as human carcin</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>ACGIH</td>
<td>TWA:10 mg/m3</td>
<td>A4: Not class. as human carcin</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>CMRG</td>
<td>TWA(as respirable dust):5 mg/m3</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>OSHA</td>
<td>TWA(as total dust):15 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

ACGIH : American Conference of Governmental Industrial Hygienists  
AIHA : American Industrial Hygiene Association  
CMRG : Chemical Manufacturer's Recommended Guidelines  
OSHA : United States Department of Labor - Occupational Safety and Health Administration  
TWA : Time-Weighted-Average  
STEL : Short Term Exposure Limit  
CEIL : Ceiling

8.2. Exposure controls  

8.2.1. Engineering controls  
Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to
prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form: Solid
Odor, Color, Grade: Solid Abrasive Product
Odor threshold: Not Applicable
pH: Not Applicable
Melting point: Not Applicable
Boiling Point: Not Applicable
Flash Point: Not Applicable
Evaporation rate: Not Applicable
Flammability (solid, gas): Not Classified
Flammable Limits (LEL): Not Applicable
Flammable Limits (UEL): Not Applicable
Vapor Pressure: Not Applicable
Vapor Density: Not Applicable
Density: Not Applicable
Specific Gravity: Not Applicable
Solubility In Water: Not Applicable
Solubility- non-water: Not Applicable
Partition coefficient: n-octanol/ water: Not Applicable
Autoignition temperature: Not Applicable
Decomposition temperature: Not Applicable
Viscosity: Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity
This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability
Stable.

10.3. Possibility of hazardous reactions
Hazardous polymerization will not occur.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products
<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>None known.</td>
<td></td>
</tr>
</tbody>
</table>

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**
Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**
Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

**Eye Contact:**
Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**
No known health effects.

**Carcinogenicity:**

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
</table>


Titanium Dioxide 13463-67-7 Grp. 2B: Possible human carc. International Agency for Research on Cancer

Additional Information:
This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product’s directions for use may affect the performance of the product and may present potential health and safety hazards.

This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data
If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall product</td>
<td>Ingestion</td>
<td>No data available; calculated ATE &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Dermal</td>
<td>LD50 estimated to be &gt; 5,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 2.3 mg/l</td>
</tr>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 5,000 mg/kg</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Dermal</td>
<td>Rabbit</td>
<td>LD50 &gt; 10,000 mg/kg</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation-Dust/Mist (4 hours)</td>
<td>Rat</td>
<td>LC50 &gt; 6.82 mg/l</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Ingestion</td>
<td>Rat</td>
<td>LD50 &gt; 10,000 mg/kg</td>
</tr>
</tbody>
</table>

ATE = acute toxicity estimate

Skin Corrosion/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

Serious Eye Damage/Irritation

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Rabbit</td>
<td>No significant irritation</td>
</tr>
</tbody>
</table>

Skin Sensitization

<table>
<thead>
<tr>
<th>Name</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide</td>
<td>Human and animal</td>
<td>Not sensitizing</td>
</tr>
</tbody>
</table>

Respiratory Sensitization
For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>In Vitro</td>
<td>Not mutagenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>In vivo</td>
<td>Not mutagenic</td>
</tr>
</tbody>
</table>
Carcinogenicity

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Species</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Inhalation</td>
<td>Rat</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Ingestion</td>
<td>Multiple animal species</td>
<td>Not carcinogenic</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>Rat</td>
<td>Carcinogenic</td>
</tr>
</tbody>
</table>

Reproductive Toxicity

Reproductive and/or Developmental Effects
For the component/components, either no data are currently available or the data are not sufficient for classification.

Target Organ(s)

Specific Target Organ Toxicity - single exposure
For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Target Organ(s)</th>
<th>Value</th>
<th>Species</th>
<th>Test Result</th>
<th>Exposure Duration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Oxide Mineral (non-fibrous)</td>
<td>Inhalation</td>
<td>pneumoconiosis</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>respiratory system</td>
<td>Some positive data exist, but the data are not sufficient for classification</td>
<td>Rat</td>
<td>LOAEL 0.010 mg/l</td>
<td>2 years</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>Inhalation</td>
<td>pulmonary fibrosis</td>
<td>All data are negative</td>
<td>Human</td>
<td>NOAEL Not available</td>
<td>occupational exposure</td>
</tr>
</tbody>
</table>

Aspiration Hazard
For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information
Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information
Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods
Dispose of contents/container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.
EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations
Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricant (ZINC COMPOUNDS)</td>
<td>67701-13-7</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

15.2. State Regulations
Contact 3M for more information.

15.3. Chemical Inventories
This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations
Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification
Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.
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