

Safety Data Sheet



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : Nickel Flux Cored Wire

Other means of identification : ENiCr3TX-X and ENiCrMo3TX-X, 625-C

\*"X" following "T" refers to the welding position. "X" following a dash refers to the shielding gases

AWS Specifications : A5.34

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For welding consumables and related products

## 1.3. Details of the supplier of the safety data sheet

Oxford Alloys, Inc. 2632 Tee Dr.

Baton Rouge, LA 70814 technical@oxfordalloys.com

#### 1.4. Emergency telephone number

Emergency number : 225-273-4800

#### **SECTION 2: Hazards identification**

#### 2.1. Classification of the substance or mixture

#### **GHS-US** classification

 Skin Sens. 1
 H317

 Carc. 1B
 H350

 STOT RE 1
 H372

 Aquatic Acute 1
 H400

 Aquatic Chronic 3
 H412

#### 2.2. Label elements

### **GHS-US** labelling

Hazard pictograms (GHS-US)





GHS07 GHS

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H317 - May cause an allergic skin reaction

H350 - May cause cancer

H372 - Causes damage to organs through prolonged or repeated exposure

H400 - Very toxic to aquatic life

H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (GHS-US) : P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe dust/fume/gas/mist/vapors/spray P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P264 - Wash thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P272 - Contaminated work clothing should not be allowed out of the workplace

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P302+P352 - IF ON SKIN: Wash with plenty of soap and water P308+P313 - IF exposed or concerned: Get medical advice/attention

P314 - Get medical advice and attention if you feel unwell

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention P362+P364 - Take off contaminated clothing and wash it before reuse

P391 - Collect spillage P405 - Store locked up

P501 - Dispose of contents/container in accordance with local/regional/national/international

regulations.

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#### 2.3. Other hazards

No additional information available

## 2.4. Unknown acute toxicity (GHS-US)

No data available

## **SECTION 3: Composition/information on ingredients**

#### 3.1. Substances

Not applicable

Full text of H-phrases: see section 16

#### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
Nickel (Ni)	(CAS No) 7440-02-0	Balance	Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372
Chromium (Cr)	(CAS No) 7440-47-3	16 - 22	Not classified
Molybdenum (Mo)	(CAS No) 7439-98-7	8.5	Not classified
Iron (Fe)	(CAS No) 7439-89-6	0.5 - 7.5	Acute Tox. 4 (Oral), H302
Manganese (Mn)	(CAS No) 7439-96-5	0.2 - 5.4	Not classified
Niobium (Nb)	(CAS No) 7440-03-1	2 - 3.4	Not classified
Silicon (Si)	(CAS No) 7440-21-3	0.3 - 0.4	Not classified
Sulfur (S)	(CAS No) 7704-34-9	0.003 - 0.004	Skin Irrit. 2, H315

## **SECTION 4: First aid measures**

#### 4.1. Description of first aid measures

First-aid measures after inhalation

- Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
- First-aid measures after skin contact
- First-aid measures after eye contact
- : Flush with water for at least 15 minutes. Seek medical attention if irritation develops or persists.
- : Immediately flush eyes with water and continue washing for at least 15 minutes. Obtain medical attention if discomfort persists.
- First-aid measures after ingestion : Do N
- : Do NOT induce vomiting. Get immediate medical attention.

## 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation

: Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death.

Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of chromium/chromate in fume can cause irritation of nasal membranes and skin. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning. Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

Symptoms/injuries after skin contact

Symptoms/injuries after eye contact

Symptoms/injuries after ingestion

: Dusts may cause irritation.

: Causes eye irritation.

: Not an anticipated route of exposure during normal product handling. May be harmful if ingested.

## 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## **SECTION 5: Firefighting measures**

### 5.1. Extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media : None.

## 5.2. Special hazards arising from the substance or mixture

Fire hazard : Not flammable. Explosion hazard : None known.

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## 5.3. Advice for firefighters

Protection during firefighting : Firefighters should wear full protective gear.

#### **SECTION 6: Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

No additional information available

#### 6.1.2. For emergency responders

No additional information available

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment : No special measures required.

Methods for cleaning up : Attempt to reclaim the product, if this is possible.

#### 6.4. Reference to other sections

No additional information available

#### **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Precautions for safe handling : Avoid generating dust. Avoid inhaling welding fumes.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : No special storage necessary.

### 7.3. Specific end use(s)

For welding consumables and related products

## SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

Nickel (7440-02-0)		
USA ACGIH	ACGIH TWA (mg/m³)	1.5 mg/m³
USA OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³

Chromium (7440-47-3)		
USA ACGIH	ACGIH TWA (mg/m³)	0.5 mg/m³
USA OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³

Manganese (7439-96-5)		
USA ACGIH	ACGIH TWA (mg/m³)	0.1 mg/m³
USA OSHA	OSHA PEL (Ceiling) (mg/m³)	5 mg/m³

Molybdenum (7439-98-7)		
USA ACGIH	ACGIH TWA (mg/m³)	3 mg/m³

Silicon (7440-21-3)		
USA OSHA	OSHA PEL (TWA) (mg/m³)	5 mg/m³

## 8.2. Exposure controls

Appropriate engineering controls : Local exhaust and general ventilation must be adequate to meet exposure standards.

Hand protection : Wear welding gloves.

Eye protection : Wear helmet or face shield with filter lens of appropriate shade number. See ANSI/ASC Z49.1

Section 4.2. Provide protective screens and flash goggles, if necessary, to shield others.

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Skin and body protection

: Wear head and body protection, which help to prevent injury from radiation, sparks, flame and electrical shock. See ANSI Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Train the employee not to touch live electrical parts and to insulate him/herself from work and ground. Welders should not wear short sleeve shirts or short pants.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH approved respiratory

protection should be worn.

## **SECTION 9: Physical and chemical properties**

## 9.1. Information on basic physical and chemical properties

Physical state : Solid
Appearance : Rods or wire
Color : Metallic

Odor No data available Odor threshold No data available pΗ No data available Relative evaporation rate (butylacetate=1) No data available Melting point : No data available : No data available Freezing point **Boiling point** : No data available : No data available Flash point Self ignition temperature No data available Decomposition temperature No data available No data available Flammability (solid, gas) No data available Vapour pressure Relative vapour density at 20 °C : No data available Relative density No data available Solubility No data available No data available Log Pow No data available Log Kow Viscosity, kinematic No data available Viscosity, dynamic No data available Explosive properties No data available : No data available Oxidising properties : No data available **Explosive limits** 

#### 9.2. Other information

No additional information available

## **SECTION 10: Stability and reactivity**

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

The product is stable at normal handling and storage conditions.

## 10.3. Possibility of hazardous reactions

Will not occur.

## 10.4. Conditions to avoid

None.

## 10.5. Incompatible materials

None.

#### 10.6. Hazardous decomposition products

Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, procedure and welding consumables used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coating on the metal being welded (i.e. paint, painting, galvanizing), the number of welders, the volume of the work area, the

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quality and the amount of ventilation, the position of the welders head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from the cleaning and degreasing activities).

When an electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. Decomposition products of normal operation include those originating from the volatilization, reaction or oxidation of the materials shown in Section 3, plus those from the base metal coating, etc., as noted above. Reasonable expected fume constituents of this product would include: Complex oxides of iron, manganese, silicon, chromium, nickel, columbium, molybdenum, copper, carbon dioxide, carbon monoxide, ozone and nitrogen oxides. Some products will also contain antimony, barium, molybdenum, aluminum, columbium, magnesium, strontium, tungsten, and or zirconium. Fume limit for chromium, nickel and or manganese may be reached before limit of 5 mg/m3 of general welding fumes is reached.

Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.3 and F1.5, available from the American Welding Society, 550 N.W. LeJeune Road, Miami, FL 33126.

## **SECTION 11: Toxicological information**

#### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Not classified
> 9000 mg/kg
984 mg/kg
984.000 mg/kg
900000.000 mg/kg
3160.000 mg/kg
> 3000 mg/kg
> 2000 mg/kg
> 9.23 mg/l/4h
Not classified
Not classified
May cause an allergic skin reaction.
Not classified
May cause cancer.

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicology Program (NTP) Status	3 - Reasonably anticipated to be Human Carcinogen

Chromium (7440-47-3)	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated

exposure)

: Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

## **SECTION 12: Ecological information**

12.1. Toxicity
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Ecology - general : Very toxic to aquatic life.

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Nickel (7440-02-0)	
LC50 fishes 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 other aquatic organisms 1	0.18 mg/l (Exposure time: 72 h - Species: Pseudokirchneriella subcapitata)
LC50 fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 other aquatic organisms 2	0.174 - 0.311 mg/l (Exposure time: 96 h - Species: Pseudokirchneriella subcapitata [static])

Sulfur (7704-34-9)	
LC50 fishes 1	866 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
LC50 fish 2	< 14 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])

#### 12.2. Persistence and degradability

No additional information available

## 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

No additional information available

## **SECTION 13: Disposal considerations**

#### 13.1. Waste treatment methods

Waste disposal recommendations

: Dispose of contents/container in accordance with local/regional/national/international regulations.

## **SECTION 14: Transport information**

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

### 14.1. UN number

Not a dangerous good in sense of transport regulations

## 14.2. UN proper shipping name

Not applicable

## **SECTION 15: Regulatory information**

### 15.1. US Federal regulations

Nickel (7440-02-0)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)		
SARA Section 313 - Emission Reporting	0.1 %	

## Iron (7439-89-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

## Chromium (7440-47-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting 1.0 %

## Manganese (7439-96-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Listed on SARA Section 313 (Specific toxic chemical listings)

SARA Section 313 - Emission Reporting 1.0 %

## Molybdenum (7439-98-7)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

## Silicon (7440-21-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

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#### Sulfur (7704-34-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Niobium (7440-03-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### 15.2. US State regulations

Nickel (7440-02-0)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significance risk level (NSRL)
Yes				

#### Nickel (7440-02-0)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

#### Chromium (7440-47-3)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

#### Manganese (7439-96-5)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

## Molybdenum (7439-98-7)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

## Silicon (7440-21-3)

- U.S. Massachusetts Right To Know List
- U.S. Minnesota Hazardous Substance List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

### Sulfur (7704-34-9)

- U.S. Massachusetts Right To Know List
- U.S. New Jersey Right to Know Hazardous Substance List
- U.S. Pennsylvania RTK (Right to Know) List

## **SECTION 16: Other information**

Other information

: We believe that the information contained herein is current as of the date of this SDS. As the condition or methods of use are beyond Oxford Alloys, Inc. control, Oxford Alloys, Inc. does not assume any responsibility and expressly disclaim any liability for any use of this material. Information contained herein is believed to be true and accurate but all statements or suggestions are made without any warranty, expressed or implied, regarding the accuracy of the information, the hazard connected with the use of this material or the results to be obtained for use thereof. It is the user's obligation to determine the conditions of safe use of these products.

#### Full text of H-phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — AcuteHazard, Category 1

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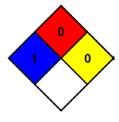
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Carc. 1B	Carcinogenicity, Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, category 1
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
H302	Harmful if swallowed
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H350	May cause cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H412	Harmful to aquatic life with long lasting effects

: 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given. NFPA health hazard

NFPA fire hazard : 0 - Materials that will not burn.

: 0 - Normally stable, even under fire exposure conditions, NFPA reactivity

and are not reactive with water.



#### **HMIS III Rating**

Health : 2 Moderate Hazard - Temporary or minor injury may occur

Flammability : 0 Minimal Hazard Physical : 0 Minimal Hazard

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