

SAFETY DATA SHEET

MAY BE USED TO COMPLY WITH OSHA'S HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200 AND SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) OF 1986 PUBLIC LAW 99-499. STANDARD SHOULD BE CONSULTED FOR SPECIFIC REQUIREMENTS.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

NAME OF PRODUCT: STAIN TIN 157 PA
SYNONYMS: Eutectic 157PA
PRODUCT CODES: XF157PA-28G, XF157PA-567G

**MANUFACTURER/
SUPPLIER:** EUTECTIC CORPORATION
N94 W14355 GARWIN MACE DRIVE
MENOMONEE FALLS, WI 53051 USA

TELEPHONE NUMBER (262) 532-4677
FAX NUMBER: (262) 255-5542
EUTECTIC WEBSITE: www.eutectic.com

For Chemical Emergency Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night:

Within USA and Canada: 1-800-424-9300
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

PRODUCT USE: Soldering Paste (Lead < 0.1 %)

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

DANGER: Causes burns to skin, eyes, and respiratory system.

Product is chemically stable and inert and does not pose a fire hazard as shipped. Non-Flammable: However, heat and flames used during brazing and soldering can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding and soldering.

POTENTIAL HEALTH EFFECTS:

Swallowing: May cause burns of mouth and throat.

Inhalation: Irritation to respiratory system. Coughing and sneezing. Existing lung disorders will be aggravated. Severe exposure may cause pulmonary edema. Metal fume fever may result from inhaling zinc oxide, which is a possible decomposition product at high temperatures. Brazing/welding vapours and fumes from brazing/welding may cause metal fumes fever. Symptoms can appear 4 to 12 hours after. (headache, dizziness, dryness, cough, nausea and fever) May cause irritation by prolonged inhalation of brazing/welding fumes.

Skin Contact: Dermatitis, possible chemical burns, and corrosive to skin. Existing disorders will be aggravated.

Eye Contact: Irritation to the eyes, tearing, burn of the eye surfaces, corrosive to the eyes, may cause blindness.

ROUTES OF ENTRY:

Primary route of entry is the respiratory system. Other possible routes are eyes, ingestion, and/or skin contact.

ACUTE HEALTH HAZARDS and CHRONIC HEALTH HAZARDS: see Section 11

WARNING: This product contains or produces a chemical known to the State of California to cause birth defects (or other reproductive harm) and cancer. (California Health & Safety Code 25249.5 et seq.).

WARNING: avoid breathing welding fumes and gases; they may be dangerous to your health. Always use adequate ventilation and use appropriate personal protection equipment.

CARCINOGENICITY

WELDING FUMES (not otherwise specified) are considered to be carcinogenic defined with no further categorization by *NIOSH* and *IARC*.

GHS labeling for units:

Pictograms: GHS07- GHS05 – GHS09



Contains: Zinc Chloride

Precautionary Statements

P285 In case of inadequate ventilation wear respiratory protection.

P314 Get medical advice/attention if you feel unwell.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P501 Dispose of contents/container to waste treatment facility in accordance with local and national regulations.

Hazard Statements:

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

SECTION 2 NOTES: Before using this product, contact your doctor to determine if exposure to product or use of this product will aggravate your medical conditions. Spatter and flames from brazing and soldering may cause burns and start fires.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

IMPORTANT: This section covers the materials from which these products are manufactured. Any of the chemicals or compounds subject to reporting under Title III, in Section 313, of the Superfund Amendments and Reauthorization Act (SARA) are marked by the symbol #.

INGREDIENTS	CAS	Exposure Limit (mg/m ³)		Percent Ingredients (by weight)
	NUMBER	OSHA PEL	ACGIH-TLV	
Tin	7440-31-5	2	2	60 – 100
Zinc Chloride #	7646-85-7	1	1	15 – 40
Silver #	7440-22-4	0.01	0.1	1 – 5
Ammonium Chloride	12125-02-9	Not listed	10 (as fume)	1 – 5
Ethyl Alcohol	64-17-5	1900	1880	1 – 5
Sodium Fluoride	7681-49-4	2.5 (as F)	2.5 (as F)	0.2 – 1.5
Ethylene Glycol #	107-21-1	Not listed	100 (ceiling)	0.2 – 1.5

CAS / EINECS NUMBER / HAZARD CLASSIFICATION FOR ABOVE INGREDIENTS

INGREDIENTS	CAS NUMBER	EINECS NUMBER	Hazard Classification per ECD 67/548/EEC
Tin	7440-31-5	231-141-8	no
Zinc Chloride #	7646-85-7	231-592-0	C; R34 - Xn; R22 - N; R50-53
Silver #	7440-22-4	231-131-3	no
Ammonium Chloride	12125-02-9	235-186-4	Xn; R22 - Xi; R36
Ethyl Alcohol	64-17-5	200-578-6	F; R11
Sodium Fluoride	7681-49-4	231-667-8	T; R25 - Xi; R36/38 - R32
Ethylene Glycol #	107-21-1	203-473-3	Xn; R22

SECTION 3 NOTES: Exposure limits are subject to change. Contact ACGIH and OSHA for current values. See Section 16 for European Council Directive 67/548/EEC R-phrases and S-phrases

SECTION 4: FIRST AID MEASURES

EMERGENCY & FIRST AID PROCEDURES: Call for medical aid and inform them of the ingredients from Section 3. Employ first aid techniques recommended by The American Red Cross.

- Ingestion:** Immediately call a doctor or your poison control center. Inform them of the ingredients listed in Section 3. Flux / paste are corrosive to mucous membranes.
- Skin:** Promptly flush with water for 15 minutes to remove all residue. If rash or burn develops, consult a physician. Material is corrosive. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse.
- Inhalation:** Remove to fresh air. If fumes are inhaled, call a physician.
- Eyes:** Flush with water for at least 15 minutes to remove all residue. Hold eyelids apart during irrigation. **Get immediate medical help! Blindness may result.**

SECTION 4 NOTES TO PHYSICIANS OR FIRST AID PROVIDERS: See Section 3 for ingredients.

SECTION 5: FIRE FIGHTING MEASURES

Non-Flammable These products as shipped are nonflammable, non-explosive, and non-reactive.

Flashpoint: Will not burn.

NFPA HAZARD CLASSIFICATION:

Health: 1 Flammability: 0 Reactivity: 1 Special Hazard -----

EXTINGUISHING MEDIA: water, fog, or foam.

SPECIAL FIRE FIGHTING PROCEDURES: In case of fire, toxic fumes may be produced. Use of full protective equipment required.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Dense smoke may be generated in a fire.

HAZARDOUS DECOMPOSITION PRODUCTS: Thermal decomposition may release zinc oxide, zinc chloride and hydrogen chloride.

SECTION 5 NOTES: Refer to American National Standard Z49.1 for fire prevention during welding and soldering.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Do not discharge into the drain or bodies of water. Contain spill, absorb, sweep up and dispose of in accordance with Federal, State, and Local regulations.

PERSONAL PRECAUTIONS: Wear head, hand, and body protection that help to prevent injury; including rubber apron and chemical impervious gloves.

ENVIRONMENTAL PRECAUTIONS: Do not flush residue into waterways.

SECTION 6 NOTES: Very toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.

SECTION 7: HANDLING AND STORAGE

HANDLING: Avoid exposure to product; do not ingest and avoid contact with eyes. Some individuals can develop an allergic reaction to certain materials. Do not eat, drink, or smoke when using this product. Wash thoroughly after using this product.

STORAGE: Keep material sealed and stored at room temperature and store in original plastic labeled container. Do not store in steel containers. Wash thoroughly after handling to remove all residue. After opening keep remaining product sealed and dry in original labeled packaging. Store at ambient room temperature and do not store together with food items.

SECTION 7 NOTES: None.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Read and understand the manufacturer's instructions and precautionary label on this product.

ENGINEERING CONTROLS: Proper ventilation must be maintained.

VENTILATION: Use enough ventilation, local exhaust at the work area, or both, to keep the fumes and gases below the TLV's / PEL's in the workers breathing zone and the general area. Train the worker to keep his head out of the fumes. Monitor fume levels and do not exceed permissible exposure limits or values. Adhere to environmental regulations for exhausts.

RESPIRATORY PROTECTION: Do NOT breathe fumes. If the workstation is not properly ventilated to exhaust all fumes and vapors, use a NIOSH approved respirator. Monitor fume levels and keep exposure below the TLV's.

EYE PROTECTION: Wear appropriate brazing / soldering chemical safety goggles.

PROTECTIVE CLOTHING: Wear head, hand, and body protection that help to prevent injury; including rubber apron and rubber gloves. See ANSI Z49.1.

SKIN PROTECTION: Individuals having sensitive skin may find it beneficial to use a barrier cream or moisturizer when excessive or prolonged contact with skin is likely, along with using chemical impervious gloves.

OTHER PROTECTIVE EQUIPMENT: Full protective equipment normally used in soldering operation so as to prevent any contact. Review operations to avoid contact with hazardous gas, liquid, or solid. See also:

29CFR 1910.132 - 29 CFR 1910.140 Personal Protective Equipment
29 CFR 1910.251 - 29 CFR 1910.257 Welding, Cutting and Brazing

WORK HYGIENIC PRACTICES: Professionally wash contaminated clothing before re-use. Food and drink should not be consumed or neither tobacco products used, nor cosmetics applied in area where flux exposures are possible.

EXPOSURE GUIDELINES Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. See Section 3 for ingredients.

EFFECTS OF OVEREXPOSURE - brazing or soldering may create one or more of the following health hazards:

FUMES AND GASES can be dangerous to your health.

PRIMARY ROUTES OF ENTRY are the respiratory system. Other possible routes are eyes, ingestion, and/or skin contact.

PREEXISTING respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

Brazing and soldering fumes cannot be classified simply. The composition and quantity of both are dependent upon the metal being brazed or soldered, the process, procedure, and the filler material used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being brazed or soldered (such as paint, plating, etc.), the volume of the work area, the quality and the amount of ventilation, position of the worker's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities).

When the material is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and decomposition products, not the ingredients in the flux, are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal and coating, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society).

Gaseous reaction products may include carbon monoxide and carbon dioxide. Monitor fume levels.

SECTION 8 NOTES: Do NOT breathe fumes. Professionally wash contaminated clothing before reuse. Existing lung disorders will have increased toxic susceptibility. Exposure limits are subject to change. Contact ACGIH, OSHA, NIOSH, and IARC for current values.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Grey paste, no odor

Active temperature range: 430 °F – 450 °F (220 °C – 230 °C)

Flash point: n.a.

Solubility in water: High

Viscosity: Not determined

Vapor density: Not determined

pH-Value: Not determined.

Boiling point: Not determined

Melting point: Not determined

Specific gravity: Not determined

Vapor pressure: Not determined

SECTION 10: STABILITY AND REACTIVITY

GENERAL: This item is only intended for use in soldering / brazing applications.

STABILITY: Product is chemically stable and non-reactive.

CONDITIONS TO AVOID: Excess heat.

MATERIALS TO AVOID: Oxidizing agents. Strong acids and strong bases

HAZARDOUS POLYMERIZATION: Will not occur.

REACTIVITY: None.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Zinc oxide. Contact with strong acids liberates hydrogen fluoride.

SECTION 10 NOTES: In other countries the exposure limits listed in Section 3 may be different and the appropriate country standards should be used.

SECTION 11: TOXICOLOGICAL INFORMATION

Threshold Limit Value: The ACGIH recommended general limit for welding fume NOS (not otherwise specified) is 5 mg/m³. The ACGIH 1999 preface states: "The TLV-TWA should be used as guides in the control of health hazards and should not be used as firm lines between safe and dangerous concentrations." See Section 3 for specific fume constituents that may modify the TLV. Brazing/soldering vapors and fumes from some brazing/soldering fluxes may cause metal fume fever. Symptoms are similar to influenza type sickness, including chills, fever, head and muscle ache, tightness in chest, dryness of nose, mouth, muscular pain, nausea, and vomiting. Symptoms can appear within several hours of exposure and may last 6 -24 hours. Consult a doctor immediately if any of these symptoms develop after using the product.

SHORT TERM (ACUTE) OVEREXPOSURE:

FLUORIDES - Short-term exposure to fluoride compounds produced may cause eye and skin burns, and pulmonary edema bronchitis. Exposure to extremely high levels of fluorides can cause abdominal pain, diarrhea, muscular weakness, and convulsions. In extreme cases it can cause loss of consciousness and death. **ETHYLENE GLYCOL:** Symptoms to overexposure to ethylene glycol include irritation to eyes, skin, nose, throat, nausea vomiting, abdominal pain, lassitude (weakness, exhaustion), dizziness, stupor, convulsions, central nervous system, depression, and skin sensitization. Renal failure and brain injury may result. **TIN:** Exposure to fume can cause stannosis (a benign pneumoconiosis), shortness of breath, and respiratory tract infection. **SILVER:** Overexposure to silver dusts or fumes may cause a permanent grayish pigmentation of the skin and can cause irritation of the skin and mucous membranes.

LONG TERM (CHRONIC) OVEREXPOSURE:

FLUORIDES - Overexposure to fluorides can cause serious bone erosion, excessive calcification of the bone and calcification of the ribs, pelvis and spinal column. May cause skin rash.
ETHYLENE GLYCOL: Long term overexposure to ethylene glycol may affect the central nervous system and eyes.
EXPOSURE TO FLUX: Contact burns, irritation to skin (scarring), eyes, and respiratory system. Possible liver and kidney effects.
SILVER: Chronic exposure via inhalation may cause argyria.

SECTION 11 NOTES: Monitor fume levels when using this product.

SECTION 12: ECOLOGICAL INFORMATION

CONTAMINATED PACKAGING: Empty containers should be taken for local recycling, recovery, or proper waste disposal. Contaminated flux should be disposed of in accordance with Federal, State, and Local regulations.

SPILLS: Contain spill, absorb, sweep up and dispose of in accordance with Federal, State, and Local regulations.

SECTION 12 NOTES: Very toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.

SECTION 13: DISPOSAL CONSIDERATION

WASTE DISPOSAL METHOD: Dispose of any waste residues in accordance with Federal, State, and Local regulations.

SECTION 13 NOTES: Review U.S. Federal Hazardous Waste Regulations §40 CFR261 to determine if this is hazardous in USA. Please be advised that state and local requirements, or other country requirements, for waste disposal may be more restrictive or otherwise different than U.S. Federal regulations. It is not possible to give this product a waste code number according to the European waste catalogue because only the intended use of the user consents the assignment of a specific code number.

SECTION 14: TRANSPORTATION INFORMATION

DOMESTIC TRANSPORT REGULATIONS (USA): DOT - not regulated.
DOMESTIC TRANSPORT REGULATIONS (CANADA): TDG - not regulated.
DOMESTIC TRANSPORT REGULATIONS (MEXICO): MEX - not regulated.

INTERNATIONAL TRANSPORT REGULATIONS:

ICAO – not regulated
 IATA – not regulated
 IMDG / IMO – not regulated

OTHER AGENCIES: No international regulations or restrictions are applicable.

SECTION 14 NOTES: Handle with care to avoid damaging the product and keep product dry. Do not remove product identification label or warning label. Do not store with food items.

SECTION 15: REGULATORY INFORMATION

Read and understand the manufacturer's instructions and precautionary label on this product. See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more detail on safe use of product.

U.S. EPA TSCA (TOXIC SUBSTANCE CONTROL ACT): All constituents of these products are on the TSCA inventory list or are excluded from listing.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to our Local Emergency Planning Committee.

EPCRA/SARA TITLE III 313 TOXIC CHEMICALS:

The following metallic components are listed as SARA 313 "TOXIC CHEMICALS" and are potentially subject to annual SARA 313 reporting. See Section 3 to determine if the ingredient is present and for the percent.

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>DISCLOSURE THRESHOLD</u>
Chromium & chromium compounds	7440-47-3	1.0 % de minimis concentration
Chromium VI	Not listed	0.1 % de minimis concentration
Barium compounds	Not listed	1.0 % de minimis concentration
Cobalt	7440-48-4	0.1 % de minimis concentration
Copper	7440-50-8	1.0 % de minimis concentration
Manganese	7439-96-5	1.0 % de minimis concentration
Nickel	7440-02-0	0.1 % de minimis concentration
Aluminum (fume or dust)	7429-90-5	1.0 % de minimis concentration
Silver	7440-22-4	1.0 % de minimis concentration

The Eutectic 157Pa is **RoHS 2** compliant as per the EU requirement and does not contain more than agreed levels of lead, cadmium, mercury, hexavalent chromium, polybrominated biphenyl (PBB) and polybrominated diphenyl ether (PBDE) flame retardants.

SECTION 15 NOTES: International rules may vary and the appropriate regulations should be followed as defined by the country where the product is used.

SECTION 16: OTHER INFORMATION

This Safety Data Sheet has been revised due to modifications to several paragraphs and/or new format.
Prepared by Eutectic Corporation. USA.

Read and understand the manufacturer's instructions and precautionary label on this product. See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more detail on safe use of product.

R-phrases

Zinc Chloride

R22 : Harmful if swallowed.

R34 : Causes burns.

R50/53 : Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Ammonium Chloride

R22 : Harmful if swallowed.

R36 : Irritating to eyes.

Ethyl Alcohol

R11 : Highly flammable.

Sodium Fluoride

R25 : Toxic if swallowed.

R32 : Contact with acids liberates very toxic gas.

R36/38 : Irritating to eyes and skin.

Ethylene Glycol

R22 : Harmful if swallowed.

S-phrases

Zinc Chloride

S1/2 : Keep locked up and out of the reach of children.

S26 : In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39 : Wear suitable protective clothing, gloves and eye/face protection.

S45 : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

S60 : This material and its container must be disposed of as hazardous waste.

S61 : Avoid release to the environment. Refer to special instructions/Safety data sheets.

Ammonium Chloride

S2 : Keep out of the reach of children.

S22 : Do not breathe dust.

Ethyl Alcohol

S2 : Keep out of the reach of children.

S7 : Keep container tightly closed.

S16 : Keep away from sources of ignition - No smoking.

Sodium Fluoride

S1/2 : Keep locked up and out of the reach of children.

S22 : Do not breathe dust.

S36 : Wear suitable protective clothing.

S45 : In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Ethylene Glycol

S2 : Keep out of the reach of children.

SUPPLEMENTAL INFORMATION – DEFINITIONS:

IARC: International Agency for the Research on Cancer
NIOSH: National Institute for Occupational Safety and Health
OSHA: U.S. Occupational Safety and Health Administration
ACGIH: American Conference of Governmental Industrial Hygienists
CAS: Chemical Abstracts Service Registry Number
EINECS: European Inventory of Existing Chemical Substances

PEL: Permissible Exposure Limit
NTP: National Toxicology Program
TLV: Threshold Limit Value
ECD: European Council Directive
GHS: Globally Harmonized System

The information in this SDS was obtained from sources we believe are reliable. However, this information is provided without any representation or warranty, expressed or implied, regarding accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons we do not assume responsibility and expressly disclaim liability of loss, damage, or expense arising from it or any way connected with the handling, storage, use, or disposal of the product.