



SAFETY DATA SHEET

MAY BE USED TO COMPLY WITH OSHA'S HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200 AND SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) OF 1986 PUBLIC LAW 99-499. STANDARD SHOULD BE CONSULTED FOR SPECIFIC REQUIREMENTS.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

NAME OF PRODUCT: EUTECROD 1804
SYNONYMS: Eutectic 1804 Brazing Alloy

**MANUFACTURER/
SUPPLIER:** EUTECTIC CORPORATION
N94 W14355 GARWIN MACE DRIVE
MENOMONEE FALLS, WI 53051 USA

TELEPHONE NUMBER (262) 532-4677
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EUTECTIC WEBSITE: www.eutectic.com

PRODUCT CLASSIFICATION: Brazing Alloy

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Brazing filler materials are not normally considered hazardous as shipped or when handled. Gloves should be worn when handling to prevent cuts. Avoid inhalation of dust from these products. Skin contact may cause possible allergic reactions. When these products are used in a welding or brazing process the most important hazards are: heat, radiation, electric shock when welding, and welding fumes.

HEALTH DANGER: Toxic. Danger of serious damage to health by prolonged exposure through inhalation.

ROUTES OF ENTRY: Primary route of entry is the respiratory system when used. Other possible routes are eyes, ingestion, and/or skin contact.

POTENTIAL HEALTH EFFECTS:

EYES: Inert foreign body hazard only.
SKIN: Prolonged contact may result in rashes/irritations due to drying of the skin and/or mechanical abrasion related to skin-to-clothing contact or skin-to-skin contact. May cause allergic skin reaction.
INGESTION: No adverse health effects anticipated by this route during proper industrial handling.
INHALATION: Exposure to dust may aggravate pre-existing respiratory conditions.

ACUTE HEALTH HAZARDS: see Section 11

CHRONIC HEALTH HAZARDS: see Section 11

WARNING: This product contains or produces a chemical known to the State of California to cause birth defects (or other reproductive harm) and cancer. (California Health & Safety Code 25249.5 et seq.).

WARNING: avoid breathing welding fumes and gases; they may dangerous to your health. Always use adequate ventilation and use appropriate personal protection equipment.

CARCINOGENICITY:

WELDING FUMES (not otherwise specified) are considered to be carcinogenic defined with no further categorization by *NIOSH* and *IARC*.



GHS classification: not applicable

PRECAUTIONARY STATEMENTS:

- P285 In case of inadequate ventilation wear respiratory protection.
- P314 Get medical advice/attention if you feel unwell.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P501 Dispose of contents/container to waste treatment facility in accordance with local and national regulations.

CAUTION:

Limited evidence of carcinogenic effect (welding fumes).
May cause sensitization by skin contact
Braze/welding fumes and vapors may cause metal fume fever (headache, dizziness, dryness, cough, nausea, and fever) and these symptoms may appear 4-12 hours after exposure

ADDITIONAL LABELING INFORMATION

As an article the product does not need to be labeled in accordance with EC-directives or respective national laws. Metals in massive form, alloys, mixtures containing polymers and mixtures containing elastomers do not require a label according to this Annex (Annex I GHS), if they do not present a hazard to human health by inhalation, ingestion or contact with skin or to the aquatic environment in the form in which they are placed on the market, although classified as hazardous in accordance with the criteria of this Annex.
Instead, the supplier shall provide the information to downstream users or distributors by means of the SDS.

Before using this product, contact your doctor to determine if exposure to product or use of this product will aggravate your medical conditions.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

IMPORTANT: This section covers the materials from which these products are manufactured. The fumes and gases produced during normal use of these products are covered in Section 8. The chemicals or compounds subject to reporting under Title III, in Section 313, of the Superfund Amendments and Reauthorization Act (SARA) are marked by the symbol #.

INGREDIENTS	CAS NUMBER	Exposure Limit (mg/m ³)		Percent Ingredients (by weight)
		OSHA PEL	ACGIH-TLV	
Copper #	7440-50-8	0.1 (as fume)	0.2 (as fume)	60 – 100
Silver #	7440-22-4	0.01	0.1	5 – 10
Phosphorus	7723-14-0	0.1	0.1	5 – 10

CAS / EINECS NUMBER / HAZARD CLASSIFICATION FOR ABOVE INGREDIENTS

INGREDIENTS	CAS NUMBER	EINECS NUMBER	Hazard Classification per ECD 67/548/EEC
Copper #	7440-50-8	231-159-6	No
Silver #	7440-22-4	231-131-3	No
Phosphorous	7723-14-0	231-768-7	No

Exposure limits are subject to change. Contact ACGIH and OSHA for current values. See Section 16 for European Council Directive 67/548/EEC R-phrases

SECTION 4: FIRST AID MEASURES

EMERGENCY & FIRST AID PROCEDURES: Call for medical aid. Employ first aid techniques recommended by The American Red Cross.

EYES: Flush with a large amount of fresh water for at least 15 minutes to remove dusts or fumes. Get medical attention. For radiation burns due to arc flash, see physician.

SKIN: Wash affected area with soap and water to remove dust or particles. If rash develops, see a physician. For skin burns from arc radiation, promptly flush with cold water. Get medical attention for burns or for irritations that persist.

INGESTION: Seek medical attention.

INHALATION: Remove to fresh air. If breathing is difficult administer oxygen. If breathing has stopped, begin artificial respiration and obtain medical assistance immediately.

GENERAL: Move to fresh air and call for medical aid.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

When the rod is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and decomposition products, not the ingredients in the rod, are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society).

SECTION 5: FIRE FIGHTING MEASURES

Non-Flammable: Brazing flames and sparks can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding. These products as shipped are non-hazardous, nonflammable, non-explosive, and non-reactive.

FLAMMABLE LIMITS IN AIR (% by volume): UPPER: N/A LOWER:N/A

FLASH POINT: N/A

AUTOIGNITION TEMPERATURE: N/A

NFPA HAZARD CLASSIFICATION:

Health: 1 Flammability: 0 Reactivity: 0 Other:

RATING UNDER NATIONAL FIRE PROTECTION 704:

Health: 1 Flammability: 0 Reactivity: 0 Protection:

EXTINGUISHING MEDIA: Use the extinguishing media recommended for the burning material and fire situation.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus as fume or vapors may be harmful.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

HAZARDOUS DECOMPOSITION PRODUCTS: Reasonably expected fume constituents of the fume could include complex oxides of copper.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Solid objects may be picked up and placed in a container. Wear protective clothing and make sure that the solid objects are at room temperature before handling.

PERSONAL PRECAUTIONS: Gloves should be worn when handling to prevent cuts.

ENVIRONMENTAL PRECAUTIONS: Do not flush residue into waterways.

SECTION 7: HANDLING AND STORAGE

HANDLING: Handle with care to avoid cuts and to keep the rod from piercing the skin. Wear gloves when handling welding consumables. Avoid exposure to dust and do not ingest. Some individuals can develop an allergic reaction to certain materials. Keep all warning labels and identification labels on the product.

STORAGE: Keep material sealed and dry before use and do not remove product identification label or warning label. After using, keep remaining product sealed and dry and do not remove product identification label or warning label.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION



Read and understand the manufacturer's instructions and precautionary label on this product.

BRAZING FLAMES and SPARKS can injure eyes and burn skin. Wear correct hand, eye, head, and body protection.

ENGINEERING CONTROLS: Proper ventilation **must** be maintained.

VENTILATION: Use enough ventilation, local exhaust at the work area, or both, to keep the fumes and gases below the TLV's in the workers breathing and the general area. Train the worker to keep his head out of the fumes. Monitor fume levels and do not exceed permissible exposure limits or values.

RESPIRATORY PROTECTION: Do NOT breathe fumes. Use respirable fume respirator or air supplied respirator when brazing in a confined space or where local exhaust or ventilation does not keep exposure below the TLV's.

EYE PROTECTION: Wear safety glasses with side shields, faceshield, and/or goggles to protect against airborne dust.

PROTECTIVE CLOTHING: Wear gloves when using or prolonged contact with skin or repeated contact with skin is likely. Wear hand and body protection to prevent injury. See ANSI Z49.1.

SKIN PROTECTION: Individuals having sensitive skin may find it beneficial to use a barrier cream or moisturizer when excessive or prolonged contact with skin is likely.

OTHER PROTECTIVE EQUIPMENT: Full protective equipment normally used in soldering / brazing operation so as to prevent any contact. Review operations to avoid contact with hazardous gas, liquid, or solid. See also:

29CFR 1910.132 - 29 CFR 1910.140 Personal Protective Equipment

29 CFR 1910.251 - 29 CFR 1910.257 Welding, Cutting and Brazing

WORK HYGIENIC PRACTICES: Professionally wash contaminated clothing before re-use. Food and drink should not be consumed or tobacco products used, nor cosmetics applied in area where metal exposures are possible.

EXPOSURE GUIDELINES: Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. When the rod is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. The fume and decomposition products, not the ingredients in the rod, are important.

Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society).

Reasonably expected fume constituents of the fume could include complex oxides of copper. The following limits can be used as guidance. Refer to Section 11 for more information about welding fumes.

<u>SUBSTANCE</u>	<u>CAS NUMBER</u>	<u>Exposure Limit (mg/m³)</u>	
		<u>OSHA PEL</u>	<u>ACGIH-TLV</u>
Copper fume	1317-38-0	0.1 (as Cu)	0.1 (as Cu)
Silver #	7440-22-4	0.01	0.1

Gaseous reaction products may include carbon monoxide and carbon dioxide. Monitor fume levels. One recommended way to determine the composition and quantity of fumes and gas to which workers are exposed is to take an air sample inside the welder's helmet if worn, or in the worker's breathing zone (see ANSI/AWS F1.1, F1.2, F1.3, F1.4, and F1.5, available from the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126).

Exposure limits are subject to change. Contact ACGIH, OSHA, NIOSH, and IARC for current values.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Solid appearance, non volatile, solid. No odor.

MELTING POINT: > 1100 °F (> 600 °C)

SECTION 10: STABILITY AND REACTIVITY

GENERAL: These items are only intended for brazing application.

STABILITY: Product is chemically stable and non-reactive.

INCOMPATIBILITY / CONDITIONS TO AVOID: Keep product away from heat and moisture.

MATERIALS TO AVOID: strong acids and bases, oxidizing agents, ammonia, nitric acid, ethylene amine, chlorine trifluoride, sulfuric acid, inorganic and organic peroxides, peroxyformic acid, oxalic acid, tartaric acid, 1-bromo-2-propyne, permonosulfuric acid, bromates, chlorates, bromine trifluoride, cupric nitrate, and sulfur.

HAZARDOUS POLYMERIZATION: Will not occur.

REACTIVITY: None.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Thermal decomposition may produce smoke and fumes of: CuO (copper). Fumes can be dangerous to your health. See Section 11

SECTION 10 NOTES: In other countries the exposure limits listed in Section 3 may be different and the appropriate country standards should be used.

SECTION 11: TOXICOLOGICAL INFORMATION

Threshold Limit Value: The ACGIH recommended general limit for welding fume NOS (not otherwise specified) is 5 mg/m³. The ACGIH 1999 preface states: "The TLV-TWA should be used as guides in the control of health hazards and should not be used as firm lines between safe and dangerous concentrations." See Section 8 for specific fume constituents that may modify the TLV.

EFFECTS OF OVEREXPOSURE - brazing may create one or more of the following health hazards:

FUMES AND GASES can be dangerous to your health.

PRIMARY ROUTES OF ENTRY are the respiratory system. Other possible routes are eyes, ingestion, and/or skin contact.

PREEXISTING respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

SHORT TERM (ACUTE) OVEREXPOSURE to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. Primary routes of entry are the respiratory system, eyes, ingestion, and/or skin. Preexisting respiratory or allergic conditions may be aggravated in some individuals. **COPPER-** Individuals with Wilson's Disease are at increased risk of COPPER poisoning. Exposure to fumes may result in discomfort such as dizziness, nausea, or dryness or irritation of nose, throat, or eyes. **INHALATION** may cause respiratory tract and mucous membrane irritation. Symptoms include nasal discharge and nosebleeds, coughing, sore throat and labored breathing. Severe exposure may cause bronchospasm and pulmonary edema. Absorption may cause systemic poisoning similar to that which occurs with ingestion. Inhalations of fumes may cause a flu-like illness called 'metal fume fever'. Typically metal fume fever begins four to twelve hours after sufficient exposure to freshly formed fumes. First symptoms are a metallic taste, dryness, and irritation of the throat. Cough and shortness of breath may occur along with a headache, fatigue, nausea, vomiting, diarrhea, and painful spasms of the limbs. Copper poisoning can result in hemolytic anemia and kidney, liver, and spleen damage.

LONG TERM (CHRONIC) OVEREXPOSURE is believed by some investigators to affect pulmonary functions. **PRIMARY ROUTE OF ENTRY** is the respiratory system. **COPPER** may damage the liver, kidney, spleen, pancreas, and brain. Copper poisoning can result in hemolytic anemia and kidney, liver, and spleen damage. Ingestion of large amounts may be fatal. **SILVER:** Chronic exposure via inhalation may cause argyria.

Monitor fume levels and do not exceed permissible limits.

SECTION 12: ECOLOGICAL INFORMATION

MATERIAL: Welding consumables and materials can degrade into the components used to manufacture the product. Avoid exposure to conditions that could lead to accumulation in soils and groundwater.

CONTAMINATED PACKAGING: Empty containers should be taken for local recycling, recovery, or waste disposal. Metals may be recycled.

SECTION 13: DISPOSAL CONSIDERATION

WASTE DISPOSAL METHOD: Dispose of any grinding dust and waste residues in accordance with EPA or local regulations. Plastic materials, cardboard, and wire can be re-cycled.

U.S.A. RCRA: Ingredients in this product may be considered "hazardous material" in other countries and they may require special disposal methods. Contact your local municipality for the proper disposal method.

Residues from welding consumables and processes could degrade and accumulate in groundwater.

SECTION 14: TRANSPORTATION INFORMATION

DOMESTIC TRANSPORT REGULATIONS (USA): DOT - not regulated.
DOMESTIC TRANSPORT REGULATIONS (CANADA): TDG - not regulated.
DOMESTIC TRANSPORT REGULATIONS (MEXICO): MEX - not regulated.

INTERNATIONAL TRANSPORT REGULATIONS:

ICAO – not regulated
 IATA – not regulated
 IMDG / IMO – not regulated

OTHER AGENCIES: No international regulations or restrictions are applicable.

Handle with care to avoid damaging the product and keep product dry. Do not remove product identification label or warning label.

SECTION 15: REGULATORY INFORMATION

Read and understand the manufacturer's instructions and precautionary label on this product.

See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more information. Before using this product, understand and your employer's safety practices.

U.S. FEDERAL REGULATIONS: Under the OSHA Hazard Communication Standard these products are considered as hazardous.

U.S. EPA TSCA (TOXIC SUBSTANCE CONTROL ACT): All constituents of these products are on the TSCA inventory list or are excluded from listing.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT)/SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

Reportable Quantities (RQ's) and/or Threshold Planning Quantities (TPQ's):

Ingredient name:	RQ (lb)	TPQ(lb)
Product is a solid solution in the form of a solid article	-	-

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to our Local Emergency Planning Committee.

EPCRA/SARA TITLE III 313 TOXIC CHEMICALS:

The following metallic components are listed as SARA 313 "TOXIC CHEMICALS" and are potentially subject to annual SARA 313 reporting. See Section 3 for percent and if the ingredient is present.

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>DISCLOSURE THRESHOLD</u>
Chromium & chromium compounds	7440-47-3	1.0 % de minimis concentration
Chromium VI	Not listed	0.1 % de minimis concentration
Barium compounds	Not listed	1.0 % de minimis concentration
Cobalt	7440-48-4	0.1 % de minimis concentration
Copper	7440-50-8	1.0 % de minimis concentration
Manganese	7439-96-5	1.0 % de minimis concentration
Nickel	7440-02-0	0.1 % de minimis concentration
Aluminum (fume or dust)	7429-90-5	1.0 % de minimis concentration
Silver	7440-22-4	1.0 % de minimis concentration

Package Labeling:

Additional advice on labeling:

As a finished article the product does not need to be labeled in accordance with EC-directives or respective national laws.

International rules may vary and the appropriate regulations should be followed as defined by the country where the products are used.

SECTION 16: OTHER INFORMATION

This Safety Data Sheet has been revised due to modifications to several paragraphs.

Prepared by: Eutectic Corporation, USA.

SUPPLEMENTAL INFORMATION – DEFINITIONS:

IARC: International Agency for the Research on Cancer

NIOSH: National Institute for Occupational Safety and Health

OSHA: U.S. Occupational Safety and Health Administration

ACGIH: American Conference of Governmental Industrial Hygienists

CAS: Chemical Abstracts Service Registry Number

EINECS: European Inventory of Existing Chemical Substances

PEL: Permissible Exposure Limit

NTP: National Toxicology Program

TLV: Threshold Limit Value

ECD: European Council Directive

GHS: Globally Harmonized System

The information in this SDS was obtained from sources we believe are reliable. However, this information is provided without any representation or warranty, expressed or implied, regarding accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons we do not assume responsibility and expressly disclaim liability of loss, damage, or expense arising from it or any way connected with the handling, storage, use, or disposal of the product.