



SAFETY DATA SHEET

MAY BE USED TO COMPLY WITH OSHA'S HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200 AND SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) OF 1986 PUBLIC LAW 99-499. STANDARD SHOULD BE CONSULTED FOR SPECIFIC REQUIREMENTS.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

NAME OF PRODUCT: SILWELD ECONOMIZER KIT #2 - EUTECROD 1800 PART OF KIT
SYNONYMS: Eutectic 1800
PRODUCT CODES: XSILVERCONKIT#2-KI

**MANUFACTURER/
SUPPLIER:** EUTECTIC CORPORATION
N94 W14355 GARWIN MACE DRIVE
MENOMONEE FALLS, WI 53051 USA

TELEPHONE NUMBER (262) 532-4677
FAX NUMBER: (262) 255-5542
EUTECTIC WEBSITE: www.eutectic.com

PRODUCT CLASSIFICATION: Brazing Alloy / Rod and coil (PART OF KIT)

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Odorless coated wire. Chemically stable and inert. Does not pose a fire hazard. **Non-Flammable:** Flames used for brazing can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding.

HEALTH DANGER: Toxic. Danger of serious damage to health by prolonged exposure through inhalation.

ROUTES OF ENTRY: Primary route of entry is the respiratory system when used. Other possible routes are eyes, ingestion, and/or skin contact.

POTENTIAL HEALTH EFFECTS:

EYES: Inert foreign body hazard only.
SKIN: Prolonged contact may result in rashes/irritations due to drying of the skin and/or mechanical abrasion related to skin-to-clothing contact or skin-to-skin contact. May cause allergic skin reaction.
INGESTION: No adverse health effects anticipated by this route during proper industrial handling.
INHALATION: Exposure to dust may aggravate pre-existing respiratory conditions.

ACUTE HEALTH HAZARDS: see Section 11

CHRONIC HEALTH HAZARDS: see Section 11

WARNING: This product contains or produces a chemical known to the State of California to cause birth defects (or other reproductive harm) and cancer. (California Health & Safety Code 25249.5 et seq.).

WARNING: avoid breathing welding fumes and gases; they may dangerous to your health. Always use adequate ventilation and use appropriate personal protection equipment.

CARCINOGENICITY

WELDING FUMES (not otherwise specified) are considered to be carcinogenic defined with no further categorization by NIOSH and IARC.



Brazing/welding vapors and fumes from brazing/welding may cause metal fumes fever. Symptoms can appear 4 to 12 hours after. (headache, dizziness, dryness, cough, nausea and fever).

May cause irritation by prolonged inhalation of brazing/welding fumes.

Label elements

Precautionary Statements

- P285 In case of inadequate ventilation wear respiratory protection.
- P314 Get medical advice/attention if you feel unwell.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P501 Dispose of contents/container to waste treatment facility in accordance with local and national regulations.

GHS Label : None

CAUTION:

Limited evidence of carcinogenic effect (welding fumes).
 May cause sensitization by skin contact
 Brazing/welding fumes and vapors may cause metal fume fever (headache, dizziness, dryness, cough, nausea, and fever) and these symptoms may appear 4-12 hours after exposure

Additional advice on labeling

As an article the product does not need to be labeled in accordance with EC-directives or respective national laws.

SECTION 2 NOTES: Before using this product, contact your doctor to determine if exposure to product or use of this product will aggravate your medical conditions.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

IMPORTANT: This section covers the materials from which these products are manufactured. The fumes and gases produced during normal use of these products are covered in Section 8. The chemicals or compounds subject to reporting under Title III, in Section 313, of the Superfund Amendments and Reauthorization Act (SARA) are marked by the symbol #.

Exposure Limit (mg/m³)

INGREDIENTS	CAS NUMBER	OSHA PEL	ACGIH-TLV	Percent Ingredients (by weight)
Silver #	7440-22-4	0.01	0.01	40 – 70
Copper #	7440-50-8	0.1 (as fume)	0.2 (as fume)	15 – 40
Zinc #	7440-66-6	5 (as fume)	5 (as fume)	15 – 40
Tin	7440-31-5	2	2	3 – 7

CAS / EINECS NUMBER / HAZARD CLASSIFICATION FOR ABOVE INGREDIENTS

INGREDIENTS	CAS NUMBER	EINECS NUMBER	Hazard Classification per ECD 67/548/EEC
Silver #	7440-22-4	231-131-3	No
Copper #	7440-50-8	231-159-6	No
Zinc #	7440-66-6	231-175-3	No (Zn in solid article form, not powder form)
Tin	7440-31-5	231-141-8	No

SECTION 3 NOTES: Exposure limits are subject to change. Contact ACGIH and OSHA for current values. See Section 16 for European Council Directive 67/548/EEC R-phrases

SECTION 4: FIRST AID MEASURES

EMERGENCY & FIRST AID PROCEDURES: Call for medical aid. Employ first aid techniques recommended by The American Red Cross.

EYES: Flush with a large amount of fresh water for at least 15 minutes. Get medical attention.

SKIN: Wash affected area with soap and water to remove dust or particles. If rash develops, see a physician. Get medical attention for irritations that persist.

INGESTION: Seek medical attention.

INHALATION: Remove to fresh air. If breathing is difficult administer oxygen. If breathing has stopped, begin artificial respiration and obtain medical assistance immediately.

GENERAL: Move to fresh air and call for medical aid.

SECTION 4 NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

When the brazing alloy is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and decomposition products, not the ingredients in the rod, are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society). Reasonably expected fume constituents of the fume could include complex oxides of copper, silver, and zinc

SECTION 5: FIRE FIGHTING MEASURES

Non-Flammable: Welding flames and sparks can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding. These products as shipped are non-hazardous, nonflammable, non-explosive, and non-reactive.

FLAMMABLE LIMITS IN AIR (% by volume): UPPER: N/A **LOWER:**N/A

FLASH POINT: N/A

AUTOIGNITION TEMPERATURE: N/A

NFPA HAZARD CLASSIFICATION:

Health: 1 Flammability: 0 Reactivity: 0 Other:

RATING UNDER NATIONAL FIRE PROTECTION 704:

Health: 1 Flammability: 0 Reactivity: 0 Protection:

EXTINGUISHING MEDIA: Use the extinguishing media recommended for the burning material and fire situation.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus as fume or vapors may be harmful.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

HAZARDOUS DECOMPOSITION PRODUCTS: Reasonably expected fume constituents of the fume could include complex oxides of copper, silver, and zinc

SECTION 5 NOTES: None

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Solid objects may be picked up and placed in a container. Wear protective clothing and make sure that the solid objects are at room temperature before handling.

PERSONAL PRECAUTIONS: Gloves should be worn when handling to prevent cuts.

ENVIRONMENTAL PRECAUTIONS: See section 12 and 13

SECTION 6 NOTES: None

SECTION 7: HANDLING AND STORAGE

HANDLING: Handle with care to avoid cuts and to keep the wire from piercing the skin. Wear gloves when handling welding consumables. Avoid exposure to dust and do not ingest. Some individuals can develop and allergic reaction to certain materials. Keep all warning labels and identification labels on the product.

STORAGE: Keep material sealed and dry before use and do not remove product identification label or warning label. After using, keep remaining product sealed and dry and do not remove product identification label or warning label.

SECTION 7 NOTES: None

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION



Read and understand the manufacturer's instructions and precautionary label on this product.

See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more detail on the following:

FLAMES and SPARKS can injure eyes and burn skin. Wear correct hand, eye, head, and body protection.

ENGINEERING CONTROLS: Proper ventilation must be maintained.

VENTILATION: Use enough ventilation, local exhaust at the spray area, or both, to keep the fumes and gases below the TLV's in the workers breathing and the general area. Train the worker to keep his head out of the fumes. Monitor fume levels and do not exceed permissible exposure limits or values.

RESPIRATORY PROTECTION: Use respirable fume respirator or air supplied respirator when brazing in a confined space or where local exhaust or ventilation does not keep exposure below the TLV's.

EYE PROTECTION: Wear safety glasses with side shields, face shield, and/or goggles to protect against airborne dust.

PROTECTIVE CLOTHING: Wear gloves when using or prolonged contact with skin or repeated contact with skin is likely. Wear hand and body protection to prevent injury. See ANSI Z49.1 for further information.

SKIN PROTECTION: Individuals having sensitive skin may find it beneficial to use a barrier cream or moisturizer when excessive or prolonged contact with skin is likely.

WORK HYGIENIC PRACTICES: Do not eat or consume beverages in the work area.

EXPOSURE GUIDELINES: Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits.

OTHER PROTECTIVE EQUIPMENT: Full protective equipment normally used in soldering / brazing operation so as to prevent any contact. Review operations to avoid contact with hazardous gas, liquid, or solid. See also:

29CFR 1910.132 - 29 CFR 1910.140 Personal Protective Equipment
29 CFR 1910.251 - 29 CFR 1910.257 Welding, Cutting and Brazing

EFFECTS OF OVEREXPOSURE - brazing may create one or more of the following health hazards:

FUMES AND GASES can be dangerous to your health.

PRIMARY ROUTES OF ENTRY are the respiratory system. Other possible routes are eyes and/or skin contact.

PREEXISTING respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

Brazing fumes cannot be classified simply. The composition and quantity of both are dependent upon the metal being brazed, the process, procedure, and the product used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being brazed (such as paint, plating, or galvanizing), the volume of the work area, the quality and the amount of ventilation, position of the worker's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities).

When the material is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and decomposition products, not the ingredients in the product, are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal and coating, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society). Reasonably expected fume constituents of the fume could include: complex oxides of copper, silver, and zinc. The table below lists fumes that may be generated:

SUBSTANCE	CAS NUMBER	Exposure Limit (mg/m³)	
		OSHA PEL	ACGIH-TLV
Copper # (as Cu)	7440-50-8	0.1 (as fume)	0.2 (as fume)
Silver #	7440-22-4	0.01	0.1
Zinc Oxide fume #	1314-13-2	5	Not listed

Gaseous reaction products may include carbon monoxide and carbon dioxide. Monitor fume levels. One recommended way to determine the composition and quantity of fumes and gas to which workers are exposed is to take an air sample inside the welder's helmet if worn, or in the worker's breathing zone (see ANSI/AWS F1.1, F1.2, F1.3, F1.4, and F1.5, available from the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126).

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Solid flux cored wire. No odor.

ACTIVE TEMPERATURE RANGE: 1145 °F – 1300 °F (620 °C – 710 °C)

SECTION 9 NOTES: None

SECTION 10: STABILITY AND REACTIVITY

GENERAL: These items are only intended for normal welding / brazing purposes.

STABILITY: Stable under normal conditions.

HAZARDOUS POLYMERIZATION: Will not occur

REACTIVITY: Contact with chemical substances like acids or strong bases could cause generation of gas.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:

Gaseous reaction products may include carbon monoxide and carbon dioxide. Reasonably expected fume constituents of the fume could include complex oxides of copper, silver, and zinc.

Refer to applicable national exposure limits for the fume compounds. The employer should contact an occupational health professional for doing fume monitoring to determine fumes emitted and to ensure compliance to the applicable country limits.

SECTION 10 NOTES: Other country exposure limits may be different and the appropriate country standards should be used.

SECTION 11: TOXICOLOGICAL INFORMATION

EFFECTS OF OVEREXPOSURE - welding and brazing may create one or more of the following health hazards:

FUMES AND GASES can be dangerous to your health.

PRIMARY ROUTES OF ENTRY are the respiratory system. Other possible routes are eyes, ingestion, and/or skin contact.

PREEXISTING respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

SHORT TERM (ACUTE) OVEREXPOSURE: Copper and zinc fumes produce **METAL FUME FEVER** which may result in severe tracheobronchitis, pneumonitis, pulmonary edema (throat dryness, cough, headache, vomiting, chest pains, and chills). Typically metal fume fever begins four to twelve hours after sufficient exposure to freshly formed fumes. First symptoms are a metallic taste, dryness, and irritation of the throat. Cough and shortness of breath may occur along with a headache, fatigue, nausea, vomiting, diarrhea, and painful spasms of the limbs. **COPPER-** Individuals with Wilson's Disease are at increased risk of **COPPER** poisoning **INHALATION** may cause respiratory tract and mucous membrane irritation. Symptoms include nasal discharge and nosebleeds, coughing, sore throat and labored breathing. Severe exposure may cause bronchospasm and pulmonary edema. Absorption may cause systemic poisoning similar to that which occurs with ingestion. Inhalations of fumes may cause a flu-like illness called 'metal fume fever'. Copper poisoning can result in hemolytic anemia and kidney, liver, and spleen damage. Excessive inhalation of zinc fumes may produce symptoms known as **ZINC SHAKES**; an acute self limiting condition without recognized complications. Symptoms usually disappear within 24 hours. Symptomatic treatment such as bed rest, possibly aspirin or aspirin-free pain reliever to afford relief from fever and chills. Severe and prolonged overexposure to zinc oxide may cause pulmonary edema and pneumonia. Fumes may cause respiratory tract and mucous membrane irritation. Symptoms include nasal discharge and nosebleeds, coughing, sore throat and labored breathing. Severe exposure may cause bronchospasm and pulmonary edema. Absorption may cause systemic poisoning similar to that which occurs with ingestion. **TIN:** Exposure to fume can cause stannosis (a benign pneumoconiosis), shortness of breath, and respiratory tract infection.

CHRONIC TOXICITY: LONG TERM (CHRONIC) OVEREXPOSURE is believed by some investigators to affect pulmonary functions. Target organs are eyes, skin, and respiratory system. Excessive **ZINC** intake has been associated with copper deficiency anemia. Prolonged or excessive exposures may result in argyria, a permanent localized blue-grey discoloration of the eye, skin, or mucous membranes. Primary route of entry is the respiratory system. **FUMES AND GASES** can be dangerous to your health. Primary route of entry is inhalation of fumes. Preexisting respiratory or allergic conditions may be aggravated in some individuals. **COPPER** may damage the liver, kidney, spleen, pancreas, and brain. Copper poisoning can result in hemolytic anemia and kidney, liver, and spleen damage. Ingestion of large amounts may be fatal. **SILVER:** Chronic exposure via inhalation may cause argyria.

SECTION 11 NOTES: Avoid direct inhalation of fumes during heating and use. Monitor fume levels.

SECTION 12: ECOLOGICAL INFORMATION

MATERIAL: Welding consumables and materials can degrade into the components used to manufacture the product. Avoid exposure to conditions that could lead to accumulation in soils and groundwater.

CONTAMINATED PACKAGING: Empty containers should be taken for local recycling, recovery, or waste disposal. Metals may be recycled.

SECTION 12 NOTES: None.

SECTION 13: DISPOSAL CONSIDERATION

WASTE DISPOSAL METHOD: Dispose of any grinding dust and waste residues in accordance with EPA or local regulations. Plastic materials, cardboard, and wire can be re-cycled.

U.S.A. RCRA: Ingredients in this product may be considered "hazardous material" in other countries and they may require special disposal methods. Contact your local municipality for the proper disposal method.



Residues from welding consumables and processes could degrade and accumulate in groundwater. Welding slag from these products could typically contain the following components from the coating of the electrode: Ni, Fe, Sr, Mn, F, Na, Si, Ca, and C.

SECTION 13 NOTES: None

SECTION 14: TRANSPORTATION INFORMATION

DOMESTIC TRANSPORT REGULATIONS (USA): DOT - not regulated.

DOMESTIC TRANSPORT REGULATIONS (CANADA): TDG - not regulated.

DOMESTIC TRANSPORT REGULATIONS (MEXICO): MEX - not regulated.

INTERNATIONAL TRANSPORT REGULATIONS:

ICAO – not regulated

IATA – not regulated

IMDG / IMO – not regulated

OTHER AGENCIES: No international regulations or restrictions are applicable.

SECTION 14 NOTES: Handle with care to avoid damaging the product and keep product dry. Do not remove product identification label or warning label.

SECTION 15: REGULATORY INFORMATION

Read and understand the manufacturer's instructions and precautionary label on this product.

See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more information. Before using this product, understand and your employer's safety practices.

FLAMES and SPARKS can injure eyes and burn skin. Wear correct hand, eye, head, and body protection.

U.S. FEDERAL REGULATIONS: Under the OSHA Hazard Communication Standard these products are considered as hazardous.

U.S. EPA TSCA (TOXIC SUBSTANCE CONTROL ACT): All constituents of these products are on the TSCA inventory list or are excluded from listing.

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT)/SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

Reportable Quantities (RQ's) and/or Threshold Planning Quantities (TPQ's):

Ingredient name:	RQ (lb)	TPQ(lb)
Product is a solid solution in the form of a solid article	-	-

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to our Local Emergency Planning Committee.

EPCRA/SARA TITLE III 313 TOXIC CHEMICALS:

The following metallic components are listed as SARA 313 “TOXIC CHEMICALS” and are potentially subject to annual SARA 313 reporting. See Section 3 for percent and if the ingredient is present.

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>DISCLOSURE THRESHOLD</u>
Chromium & chromium compounds	7440-47-3	1.0 % de minimis concentration
Chromium VI	Not listed	0.1 % de minimis concentration
Barium compounds	Not listed	1.0 % de minimis concentration
Cobalt	7440-48-4	0.1 % de minimis concentration
Copper	7440-50-8	1.0 % de minimis concentration
Manganese	7439-96-5	1.0 % de minimis concentration
Nickel	7440-02-0	0.1 % de minimis concentration
Aluminum (fume or dust)	7429-90-5	1.0 % de minimis concentration
Silver	7440-22-4	1.0 % de minimis concentration

Package Labeling:

Additional advice on labeling

As a finished article the product does not need to be labeled in accordance with EC-directives or respective national laws.

SECTION 15 NOTES: International rules may vary and the appropriate regulations should be followed as defined by the country where the products are used.

SECTION 16: OTHER INFORMATION

This Safety Data Sheet has been revised due to modifications to several paragraphs and/or new format.

Prepared by: Eutectic Corporation, USA

SUPPLEMENTAL INFORMATION – DEFINITIONS:

IARC: International Agency for the Research on Cancer
 NIOSH: National Institute for Occupational Safety and Health
 OSHA: U.S. Occupational Safety and Health Administration
 ACGIH: American Conference of Governmental Industrial Hygienists
 CAS: Chemical Abstracts Service Registry Number
 EINECS: European Inventory of Existing Chemical Substances

PEL: Permissible Exposure Limit
 NTP: National Toxicology Program
 TLV: Threshold Limit Value
 ECD: European Council Directive
 GHS: Globally Harmonized System

The information in this SDS was obtained from sources we believe are reliable. However, this information is provided without any representation or warranty, expressed or implied, regarding accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons we do not assume responsibility and expressly disclaim liability of loss, damage, or expense arising from it or any way connected with the handling, storage, use, or disposal of the product.

SAFETY DATA SHEET

MAY BE USED TO COMPLY WITH OSHA'S HAZARD COMMUNICATION STANDARD, 29 CFR 1910.1200 AND SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA) OF 1986 PUBLIC LAW 99-499. STANDARD SHOULD BE CONSULTED FOR SPECIFIC REQUIREMENTS.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

NAME OF PRODUCT: SILWELD ECONOMIZER KIT #2 - EUECTOR 1800 PART OF KIT (FLUX)
SYNONYMS: Eutectic 1800 Flux
PRODUCT CODES: XSILVERCON#2-KI

**MANUFACTURER/
SUPPLIER:** EUTECTIC CORPORATION
N94 W14355 GARWIN MACE DRIVE
MENOMONEE FALLS, WI 53051 USA

TELEPHONE NUMBER (262) 532-4677
FAX NUMBER: (262) 255-5542
EUTECTIC WEBSITE: www.eutectic.com

PRODUCT CLASSIFICATION: Brazing Flux

SECTION 2: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW: Chemically stable and inert. Does not pose a fire hazard as shipped. **Non-Flammable:** Flames used for brazing can ignite combustibles. Refer to American National Standard Z49.1 for fire prevention during welding. In case of fire, use NIOSH/MSHA self contained breathing apparatus.

ROUTES OF ENTRY: Primary route of entry is the respiratory system. Other possible routes are eyes and/or skin contact.

POTENTIAL HEALTH EFFECTS:

EYES: May cause eye damage.
SKIN: Spatter and flames from brazing may cause burns. Flux may cause skin burns.
INGESTION: Danger of serious damage to health if swallowed. Toxic.
INHALATION: Danger of serious damage to health by prolonged exposure through inhalation.

WARNING: This product contains or produces a chemical known to the State of California to cause birth defects (or other reproductive harm) and cancer. (California Health & Safety Code 25249.5 et seq.).

WARNING: avoid breathing welding fumes and gases; they may dangerous to your health. Always use adequate ventilation and use appropriate personal protection equipment.

CARCINOGENICITY

WELDING FUMES (not otherwise specified) are considered to be carcinogenic defined with no further categorization by NIOSH and IARC.

Although this product does not require a hazard warning label in all countries, we recommend that the safety advice should be observed:

Pictograms: GHS08



Boric acid

Hazard categories

Reproductive toxicity: Repr. Cat. 1B

Hazard Statements:

R60 May impair fertility

R61 May cause harm to the unborn child

Safety Advice

S53 Avoid exposure - obtain special instructions before use.

S45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Pictograms: GHS05- GHS06 (Potassium Bifluoride)



Potassium Bifluoride C ≥ 10,0 %

Hazard categories

Skin Corr. 1B; H314

R25: Toxic if swallowed

R34 Causes burns

Hazard statements

H301 Toxic if swallowed

H314 Causes severe skin burns and eye damage.

Safety Advice

S1/2: Keep locked up and out of the reach of children

S22: Do not breathe dust

S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S37: Wear suitable gloves

S45: In case of accident or if you feel unwell, seek medical advice immediately (show label where possible)

Precautionary statements

P285 In case of inadequate ventilation wear respiratory protection.

P314 Get medical advice/attention if you feel unwell.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

P501 Dispose of contents/container to waste treatment facility in accordance with local and national regulations.

NOTE: Before using this product, contact your doctor to determine if exposure to product or use of this product will aggravate your medical conditions. Spatter and flames from brazing may cause burns and start fires.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

IMPORTANT: This section covers the materials from which these products are manufactured. Any of the chemicals or compounds subject to reporting under Title III, in Section 313, of the Superfund Amendments and Reauthorization Act (SARA) are marked by the symbol #.

Exposure Limit (mg/m³)

<u>INGREDIENTS</u>	<u>CAS NUMBER</u>	<u>OSHA PEL</u>	<u>ACGIH TLV</u>	<u>Percent Ingredients (by Weight)</u>
Boric Acid	10043-35-3	Not Listed	Not Listed	15 – 40
Potassium Bifluoride	7789-29-9	2.5 (as F)	2.5 (as F)	15 – 40
Potassium Tetraborate – Tetrahydrate	12045-78-2	Not Listed	Not Listed	15 – 40
Potassium Silicofluoride	16871-90-2	2.5 (as F)	2.5 (as F)	0.2 – 1.5
Water	7732-18-5	Not listed	Not listed	10 – 20

CAS / EINECS NUMBER / HAZARD CLASSIFICATION FOR ABOVE INGREDIENTS

<u>INGREDIENTS</u>	<u>CAS NUMBER</u>	<u>EINECS NUMBER</u>	<u>Hazard Classification per ECD 67/548/EEC</u>
Potassium Bifluoride	7789-29-9	232-156-2	C ≥ 10 % T; R25
Boric Acid	10043-35-3	233-139-2	Boric acid C ≥ 5.5 % Repr.Cat. 2; R60-61
Potassium Tetraborate- Tetrahydrate	12045-78-2	215-575-5	Not listed
Potassium Silicofluoride	16871-90-2	240-896-2	No
Water	7732-18-5	231-791-2	Not listed

Exposure limits are subject to change. Contact ACGIH and OSHA for current values. See Section 16 for European Council Directive 67/548/EEC R-phrases

SECTION 4: FIRST AID MEASURES

EMERGENCY & FIRST AID PROCEDURES: Call for medical aid and inform them of the ingredients from Section 3. Employ first aid techniques recommended by The American Red Cross.

EYES: Flush with a large amount of fresh water for at least 15 minutes. Get medical attention.

SKIN: Wash affected area with soap and water to remove dust or particles. If rash develops, see a physician. Get medical attention for irritations that persist.

INGESTION: Seek medical attention immediately.

INHALATION: Remove to fresh air. If breathing is difficult administer oxygen. If breathing has stopped, begin artificial respiration and obtain medical assistance immediately.

GENERAL: Move to fresh air and call for medical aid.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS: See Section 3 for ingredients.

SECTION 5: FIRE FIGHTING MEASURES

Non-Flammable These products as shipped are non-hazardous, nonflammable, non-explosive, and non-reactive. In case of fire, Use NIOSH/MSHA self contained breathing apparatus.

NFPA HAZARD CLASSIFICATION:

Health: 2 Flammability: 0 Reactivity: 1

Other: In case of fire, use NIOSH/MSHA self contained breathing apparatus.

HMIS HAZARD CLASSIFICATION:

Health: 2 Flammability: 0 Reactivity: 1

Protection: In case of fire, use NIOSH/MSHA self contained breathing apparatus.

EXTINGUISHING MEDIA: water, dry chemical extinguisher, CO₂

SPECIAL FIRE FIGHTING PROCEDURES: Low pressure extinguisher. In case of fire, use NIOSH/MSHA self contained breathing apparatus.

UNUSUAL FIRE AND EXPLOSION HAZARDS: None

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic oxides are emitted when heated above the melting point. Emits oxides of boron and potassium when heated to decomposition.

HAZARDOUS POLYMERIZATION: Will not occur.

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: Shovel into a suitable container for proper disposal.

PERSONAL PRECAUTIONS: Wear gloves when skin contact is likely and chemical safety goggles.

ENVIRONMENTAL PRECAUTIONS: See section 12 and 13.

SECTION 7: HANDLING AND STORAGE

HANDLING: Avoid exposure to flux, do not ingest and avoid contact with eyes. Some individuals can develop an allergic reaction to certain materials. Do not eat, drink, or smoke when using this product. Wash thoroughly after using this product.

STORAGE: Keep material sealed and dry before use and do not remove product identification label or warning label. After using, keep remaining product sealed and dry and do not remove product identification label or warning label.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION



Read and understand the manufacturer's instructions and precautionary label on this product.

ENGINEERING CONTROLS: Proper ventilation **must** be maintained.

VENTILATION: Use enough ventilation, local exhaust at the work area, or both, to keep the fumes and gases below the TLV's in the workers breathing and the general area. Train the worker to keep his head out of the fumes. Monitor fume levels and do not exceed permissible exposure limits or values.

RESPIRATORY PROTECTION: Do NOT breathe fumes. Use respirable fume respirator or air supplied respirator when brazing in a confined space or where local exhaust or ventilation does not keep exposure below the TLV's.

EYE PROTECTION: Wear appropriate brazing glasses with side shield. Do not wear contact lenses.

PROTECTIVE CLOTHING: Wear gloves when using or prolonged contact with skin or repeated contact with skin is likely. Wear hand and body protection to prevent injury. Professionally wash contaminated clothing before re-use. See ANSI Z49.1.

SKIN PROTECTION: Individuals having sensitive skin may find it beneficial to use a barrier cream or moisturizer when excessive or prolonged contact with skin is likely, along with rubber gloves. Wash thoroughly after handling to remove all residue.

WORK HYGIENIC PRACTICES: Food and drink should not be consumed or tobacco products used, nor cosmetics applied in area where flux exposures are possible.

OTHER PROTECTIVE EQUIPMENT: Full protective equipment normally used in soldering / brazing operation so as to prevent any contact. Review operations to avoid contact with hazardous gas, liquid, or solid. See also:

29CFR 1910.132 - 29 CFR 1910.140 Personal Protective Equipment
29 CFR 1910.251 - 29 CFR 1910.257 Welding, Cutting and Brazing

EXPOSURE GUIDELINES: Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits.

EFFECTS OF OVEREXPOSURE - brazing may create one or more of the following health hazards:

FUMES AND GASES can be dangerous to your health.

PRIMARY ROUTES OF ENTRY are the respiratory system. Other possible routes are eyes and/or skin contact.

PREEXISTING respiratory or allergic conditions may be aggravated in some individuals (i.e. asthma, emphysema).

Brazing fumes cannot be classified simply. The composition and quantity of both are dependent upon the metal being brazed, the process, procedure, and the rod used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being brazed (such as paint, plating, or galvanizing), the volume of the work area, the quality and the amount of ventilation, position of the worker's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities).

When the material is consumed, fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Fume and decomposition products, not the ingredients in the flux, are important. Decomposition products include those originating from the volatilization, reaction, or oxidation of materials in Section 3, plus those from the base metal and coating, etc., as noted above. These components are virtually always present as complex oxides and not as metals (Characterization of Arc Welding Fume: American Welding Society).

MONITOR FUME LEVELS. One recommended way to determine the composition and quantity of fumes and gas to which workers are exposed is to take an air sample in the worker's breathing zone (see ANSI/AWS F1.1, F1.2, F1.3, F1.4, and F1.5, available from the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126).

Gaseous reaction products may include carbon monoxide and carbon dioxide.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Appearance: white flux paste, no characteristic odor.

pH-Value: 9

Working Temperature: 1060 °F – 1600 °F (570 °C – 870 °C)

Boiling point: n.a.

SECTION 10: STABILITY AND REACTIVITY

GENERAL: These items are only intended for brazing application.

STABILITY: Product is chemically stable and non-reactive.

INCOMPATIBILITY / CONDITIONS TO AVOID: Keep product away from high heat and moisture.

MATERIALS TO AVOID: Acetic anhydride, alkali or alkali earth metals, zirconium, platinum, bromine trifluoride.

HAZARDOUS POLYMERIZATION: Will not occur.

REACTIVITY: None.

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: Boron oxide, boron trifluoride, and/or hydrogen fluoride. Fumes can be dangerous to your health.

NOTE: In other countries the exposure limits listed in Section 3 may be different and the appropriate country standards should be used.

SECTION 11: TOXICOLOGICAL INFORMATION

Threshold Limit Value: The **ACGIH** recommended general limit for welding fume NOS (not otherwise specified) is 5 mg/m³. The **ACGIH 1999** preface states: "The **TLV-TWA** should be used as guides in the control of health hazards and should not be used as firm lines between safe and dangerous concentrations." See Section 8 for specific fume constituents that may modify the **TLV**. Brazing/welding vapours and fumes from brazing/welding may cause metal fume fever. Symptoms can appear 4 to 12 hours after (headache, dizziness, dryness, cough, nausea and fever).

SHORT TERM (ACUTE) OVEREXPOSURE: FUMES AND GASES can be dangerous to your health. Primary routes of entry are the respiratory system, eyes, ingestion, and/or skin. Preexisting respiratory or allergic conditions may be aggravated in some individuals. Brazing/welding vapors and fumes from brazing/welding may cause metal fumes fever. Symptoms can appear 4 to 12 hours after (headache, dizziness, dryness, cough, nausea and fever) May cause irritation of respiratory tract. Repeated or prolonged exposure may cause irritation of eyes and skin. Fumes may result in discomfort such as sneezing, and coughing, and should be considered as an irritant to the respiratory system. Existing lung disorders may be aggravated. If swallowed, nausea, vomiting, and diarrhea may result. Skin contact may result in mild dermatitis or irritation, with existing skin disorders possibly being aggravated. Upon eye contact, mild irritation to eye surfaces may result, and existing eye disorders possibly being aggravated.

FLUORIDES - Fluoride compounds produced may cause eye and skin burns, and pulmonary edema bronchitis. Exposure to extremely high levels of fluorides can cause abdominal pain, diarrhea, muscular weakness, and convulsions. In extreme cases it can cause loss of consciousness and death.

LONG TERM (CHRONIC EXPOSURE): May result in coughing, erythema, and nausea. Boric acid can accumulate in the body (brain, bone) with repeated exposure. Prolonged or repeated skin contact may cause dermatitis. May cause borism characterized by dry skin, skin eruptions, and gastric disturbances. If absorbed through skin it may affect behavior, sense organs, metabolism, the gastrointestinal tract, and the respiratory tract (respiratory depression). Prolonged absorption of **BORON COMPOUNDS** may cause mild gastrointestinal irritation, loss of appetite, nausea, and erythematous rash. Dryness of skin and mucous membranes, loss of hair, conjunctivitis, and kidney injury have also been observed. Reproductive effects have been observed in laboratory animals. Primary route of entry is the respiratory system. **FLUORIDES** - Overexposure to fluorides can cause serious bone erosion, excessive calcification of the bone and calcification of the ribs, pelvis and spinal column. Exposure to fluorides may cause skin rash.

Avoid direct inhalation of fumes during heating and use. Monitor fume levels.

SECTION 12: ECOLOGICAL INFORMATION

MATERIAL: Welding consumables and materials can degrade into the components used to manufacture the product. Avoid exposure to conditions that could lead to accumulation in soils and groundwater.

CONTAMINATED PACKAGING: Empty containers should be taken for local recycling, recovery, or waste disposal. Metals may be recycled.

SECTION 13: DISPOSAL CONSIDERATION

WASTE DISPOSAL METHOD: Dispose of any rod and waste residues in accordance with EPA or local regulations.

Review U.S. Federal Hazardous Waste Regulations §40 CFR261 to determine if this is hazardous in USA. Please be advised that state and local requirements, or other country requirements, for waste disposal may be more restrictive or otherwise different than U.S. Federal regulations. It is not possible to give this product a waste code number according to the European waste catalogue because only the intended use of the user consents the assignment of a specific code number.

SECTION 14: TRANSPORTATION INFORMATION

DOMESTIC TRANSPORT REGULATIONS (USA): DOT - not regulated.

DOMESTIC TRANSPORT REGULATIONS (CANADA): TDG - not regulated.

DOMESTIC TRANSPORT REGULATIONS (MEXICO): MEX - not regulated.

INTERNATIONAL TRANSPORT REGULATIONS:

ICAO – not regulated

IATA – not regulated

IMDG / IMO – not regulated

OTHER AGENCIES: No international regulations or restrictions are applicable.

Handle with care to avoid damaging the product. Do not remove product identification label or warning label. Keep material away from heat. Do not store near food materials.

SECTION 15: REGULATORY INFORMATION

Read and understand the manufacturer's Material Safety Data Sheet before handling or disposing of this product.

U.S. EPA TSCA (TOXIC SUBSTANCE CONTROL ACT): All constituents of these products are on the TSCA inventory list or are excluded from listing.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to our Local Emergency Planning Committee.

EPCRA/SARA TITLE III 313 TOXIC CHEMICALS:

The following metallic components are listed as SARA 313 "TOXIC CHEMICALS" and are potentially subject to annual SARA 313 reporting. See Section 3 if the ingredient is present and for percent.

<u>INGREDIENT NAME</u>	<u>CAS NUMBER</u>	<u>DISCLOSURE THRESHOLD</u>
Chromium & chromium compounds	7440-47-3	1.0 % de minimis concentration
Chromium VI	Not listed	0.1 % de minimis concentration
Barium compounds	Not listed	1.0 % de minimis concentration
Cobalt	7440-48-4	0.1 % de minimis concentration
Copper	7440-50-8	1.0 % de minimis concentration
Manganese	7439-96-5	1.0 % de minimis concentration
Nickel	7440-02-0	0.1 % de minimis concentration
Aluminum (fume or dust)	7429-90-5	1.0 % de minimis concentration
Silver	7440-22-4	1.0 % de minimis concentration

Package Labeling:

Additional advice on labeling: as a finished article the product does not need to be labeled in accordance with EC-directives or respective national laws.

International rules may vary and the appropriate regulations should be followed as defined by the country where the product is used.

SECTION 16: OTHER INFORMATION

This Safety Data Sheet has been revised due to modifications to several paragraphs and/or new format.
Prepared by Eutectic Corporation. USA.

See American National Standard Z49.1, Safety in Welding and Cutting, published by the "American Welding Society," 550 N.W. LeJeune Road, Miami, FL 33126 and OSHA Publication 2206 (29CFR 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for more detail on safe use of product.

R-phrases & S-phrases

Boric acid C ≥ 5,5 %

R60 : May impair fertility.

R61 : May cause harm to the unborn child.

S53 : Avoid exposure - obtain special instructions before use.

Potassium Bifluoride C ≥ 10,0 %

T25: Toxic if swallowed

S1/2: Keep locked up and out of the reach of children

S22: Do not breath dust

S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S37: Wear suitable gloves

S:45: In case of accident or if you feel unwell, seek medical advice immediately (show label where possible)

SUPPLEMENTAL INFORMATION – DEFINITIONS:

IARC: International Agency for the Research on Cancer

NIOSH: National Institute for Occupational Safety and Health

OSHA: U.S. Occupational Safety and Health Administration

ACGIH: American Conference of Governmental Industrial Hygienists

CAS: Chemical Abstracts Service Registry Number

EINECS: European Inventory of Existing Chemical Substances

PEL: Permissible Exposure Limit

NTP: National Toxicology Program

TLV: Threshold Limit Value

ECD: European Council Directive

GHS: Globally Harmonized System

The information in this SDS was obtained from sources we believe are reliable. However, this information is provided without any representation or warranty, expressed or implied, regarding accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons we do not assume responsibility and expressly disclaim liability of loss, damage, or expense arising from it or any way connected with the handling, storage, use, or disposal of the product.