SAFETY DATA SHEET



Flammable Liquefied Gas Mixture: 1-Butene / 1-Hexene / 1-Octene / 1-Pentene / 2-Ethyl-1-Butene / 2,2-Dimethylbutane / 3-Methyl-1-Pentene / Benzene / Cis-2-Hexene / Cis-3-Methyl-2-Pentene / Ethylene / Hexane / Isobutane / Isopentane / N-Butane / N-Pentane / Neopentane / Trans-2-Hexene / Trans-3-Hexene / Trans-3-Methyl-2-Pentene

Section 1. Identification

GHS product identifier : Flammable Liquefied Gas Mixture: 1-Butene / 1-Hexene / 1-Octene / 1-Pentene /

2-Ethyl-1-Butene / 2,2-Dimethylbutane / 3-Methyl-1-Pentene / Benzene / Cis-2-Hexene / Cis-3-Hexene / Cis-3-Methyl-2-Pentene / Ethylene / Hexane / Isobutane / Isopentane / N-Butane / N-Pentane / Neopentane / Trans-2-Hexene / Trans-3-Hexene / Trans-

3-Methyl-2-Pentene

Other means of identification

: Not available.

Product type : Liquefied gas

Product use : Synthetic/Analytical chemistry.

SDS # : 022655

Supplier's details : Airgas USA, LLC and its affiliates

259 North Radnor-Chester Road

Suite 100

Radnor, PA 19087-5283

1-610-687-5253

24-hour telephone : 1-866-734-3438

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE GASES - Category 1

GASES UNDER PRESSURE - Liquefied gas

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements

Hazard pictograms









Signal word

: Danger

Hazard statements

: Extremely flammable gas.

May form explosive mixtures with air.

Contains gas under pressure; may explode if heated.

May cause frostbite.

May displace oxygen and cause rapid suffocation.

May cause an allergic skin reaction. May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

Precautionary statements

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Section 2. Hazards identification

General

: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Always keep container in upright position. Approach suspected leak area with caution.

Prevention

: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing gas. Contaminated work clothing must not be allowed out of the workplace.

Response

: Collect spillage. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

Storage Disposal

- : Store locked up. Protect from sunlight. Store in a well-ventilated place.
- : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: Liquid can cause burns similar to frostbite.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: Not available.

Product code : 022655

Ingredient name	%	CAS number
1-Hexene	65 - 66	592-41-6
isopentane	25 - 35	78-78-4
isobutane	0.0001 - 10	75-28-5
N-Butane	0.0001 - 10	106-97-8
1-Butene	0.0001 - 10	106-98-9
ethylene	1 - 10	74-85-1
Trans-2-Hexene	0.5 - 0.6	4050-45-7
2-ethyl-1-butene	0.3 - 0.4	760-21-4
oct-1-ene	0.0001 - 0.05	111-66-0
(Z)-hex-2-ene	0.0001 - 0.05	7688-21-3
n-hexane	0.0001 - 0.05	110-54-3
n-pentane	0.0001 - 0.05	109-66-0
1-pentene	0.0001 - 0.05	109-67-1
2,2-dimethylbutane	0.0001 - 0.05	75-83-2
3-methylpent-1-ene	0.0001 - 0.05	760-20-3
benzene	0.0001 - 0.05	71-43-2
3-Hexene, (Z)-	0.0001 - 0.05	7642-09-3
(Z)-3-methylpent-2-ene	0.0001 - 0.05	922-62-3
2,2-dimethylpropane	0.0001 - 0.05	463-82-1
trans-hex-3-ene	0.0001 - 0.05	13269-52-8
(E)-3-methylpent-2-ene	0.0001 - 0.05	616-12-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Continue to rinse for at least 10 minutes. Get medical attention. In case of contact with liquid, warm frozen tissues slowly with lukewarm water and get medical attention. Do not rub affected area. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If necessary, call a poison center or physician. Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. As this product rapidly becomes a gas when released, refer to the inhalation section.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Liquid can cause burns similar to frostbite.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact: May cause an allergic skin reaction. Dermal contact with rapidly evaporating liquid

could result in freezing of the tissues or frostbite.

Frostbite : Try to warm up the frozen tissues and seek medical attention.

Ingestion : Can cause central nervous system (CNS) depression. Ingestion of liquid can cause

burns similar to frostbite.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:, frostbite

Inhalation : Adverse symptoms may include the following:, nausea or vomiting, headache,

drowsiness/fatigue, dizziness/vertigo, unconsciousness

Skin contact: Adverse symptoms may include the following:, irritation, redness, frostbite

Ingestion : Adverse symptoms may include the following:, frostbite

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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Flammable Liquefied Gas Mixture: 1-Butene / 1-Hexene / 1-Octene / 1-Pentene / 2-Ethyl-1-Butene / 2,2-Dimethylbutane / 3-Methyl-1-Pentene / Benzene / Cis-2-Hexene / Cis-3-Hexene / Cis-3-Methyl-2-Pentene / Ethylene / Hexane / Isobutane / Isopentane / N-Pentane / Nepentane / Ne 2-Hexene / Trans-3-Hexene / Trans-3-Methyl-2-Pentene

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon dioxide carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. For incidents involving large quantities, thermally insulated undergarments and thick textile or leather gloves should be worn.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

Large spill

: Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Contains gas under pressure. Do not get in eyes or on skin or clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.

Use only non-sparking tools. Avoid release to the environment. Empty containers retain product residue and can be hazardous. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F). Store locked up. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name Exposure limits			
1-Hexene	ACGIH TLV (United States, 3/2017).		
	TWA: 50 ppm 8 hours.		
isopentane	ACGIH TLV (United States, 3/2017).		
	TWA: 1000 ppm 8 hours.		
isobutane	NIOSH REL (United States, 10/2016).		
	TWA: 1900 mg/m³ 10 hours.		
	TWA: 800 ppm 10 hours.		
	ACGIH TLV (United States, 3/2017).		
	STEL: 1000 ppm 15 minutes.		
N-Butane	NIOSH REL (United States, 10/2016).		
	TWA: 1900 mg/m³ 10 hours.		
	TWA: 800 ppm 10 hours.		
	OSHA PEL 1989 (United States, 3/1989).		
	TWA: 1900 mg/m ³ 8 hours.		
	TWA: 800 ppm 8 hours.		
	ACGIH TLV (United States, 3/2017).		
	STEL: 1000 ppm 15 minutes.		
1-Butene	ACGIH TLV (United States, 3/2017).		
	TWA: 250 ppm 8 hours.		
ethylene	ACGIH TLV (United States, 3/2017).		
	TWA: 200 ppm 8 hours.		
Trans-2-Hexene	None.		
2-ethyl-1-butene	None.		
oct-1-ene	AIHA WEEL (United States, 10/2011).		
	TWA: 75 ppm 8 hours.		
(Z)-hex-2-ene	None.		

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Flammable Liquefied Gas Mixture: 1-Butene / 1-Hexene / 1-Octene / 1-Pentene / 2-Ethyl-1-Butene / 2,2-Dimethylbutane / 3-Methyl-1-Pentene / Benzene / Cis-2-Hexene / Cis-3-Hexene / Cis-3-Methyl-2-Pentene / Ethylene / Hexane / Isobutane / Isopentane / N-Pentane / Nepentane / Ne 2-Hexene / Trans-3-Hexene / Trans-3-Methyl-2-Pentene

Section 8. Exposure controls/personal protection

n-hexane ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. NIOSH REL (United States, 10/2016). TWA: 180 mg/m³ 10 hours. TWA: 50 ppm 10 hours. OSHA PEL (United States, 6/2016). TWA: 1800 mg/m³ 8 hours. TWA: 500 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 180 mg/m³ 8 hours. TWA: 50 ppm 8 hours. ACGIH TLV (United States, 3/2017). n-pentane TWA: 1000 ppm 8 hours. NIOSH REL (United States, 10/2016). CEIL: 1800 mg/m3 15 minutes. CEIL: 610 ppm 15 minutes. TWA: 350 mg/m³ 10 hours. TWA: 120 ppm 10 hours. OSHA PEL (United States, 6/2016). TWA: 2950 mg/m³ 8 hours. TWA: 1000 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 2250 mg/m3 15 minutes. STEL: 750 ppm 15 minutes. TWA: 1800 mg/m³ 8 hours. TWA: 600 ppm 8 hours. 1-pentene ACGIH TLV (United States, 3/2017). 2,2-dimethylbutane TWA: 500 ppm 8 hours. TWA: 1760 mg/m³ 8 hours. STEL: 1000 ppm 15 minutes. STEL: 3500 mg/m³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 500 ppm 8 hours. TWA: 1800 mg/m³ 8 hours. STEL: 1000 ppm 15 minutes. STEL: 3600 mg/m3 15 minutes. NIOSH REL (United States, 10/2016). TWA: 100 ppm 10 hours. TWA: 350 mg/m³ 10 hours. CEIL: 510 ppm 15 minutes. CEIL: 1800 mg/m³ 15 minutes. 3-methylpent-1-ene benzene ACGIH TLV (United States, 3/2017). Absorbed through skin. STEL: 8 mg/m3 15 minutes. STEL: 2.5 ppm 15 minutes. TWA: 1.6 mg/m³ 8 hours. TWA: 0.5 ppm 8 hours. NIOSH REL (United States, 10/2016). STEL: 1 ppm 15 minutes.

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TWA: 0.1 ppm 10 hours.

STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours.

STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours.

OSHA PEL (United States, 6/2016).

OSHA PEL 1989 (United States, 3/1989).

OSHA PEL Z2 (United States, 2/2013).

Section 8. Exposure controls/personal protection

AMP: 50 ppm 10 minutes.

CEIL: 25 ppm

TWA: 10 ppm 8 hours.

None.

None.

ACGIH TLV (United States, 3/2017).

TWA: 1000 ppm 8 hours.

None.

None. None.

Appropriate engineering controls

(E)-3-methylpent-2-ene

(Z)-3-methylpent-2-ene

2,2-dimethylpropane

3-Hexene, (Z)-

trans-hex-3-ene

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If contact with the liquid is possible, insulated gloves suitable for low temperatures should be worn. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Thermal hazards

: If there is a risk of contact with the liquid, all protective equipment worn should be suitable for use with extremely low temperature materials.

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Section 9. Physical and chemical properties

Appearance

Physical state : Gas. [Liquefied gas]

Color : Not available.

Odor : Not available.

Odor threshold : Not available.

pH : Not available.

Melting point : -138°C (-216.4°F) This is based on data for the following ingredient: butane. Weighted

average: -163.04°C (-261.5°F)

Boiling point : Not available.

Critical temperature : Lowest known value: 9.95°C (49.9°F) (ethylene).

Flash point : Not available.

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : Not available.

Vapor density : Highest known value: 2.1 (Air = 1) (butane). Weighted average: 1.75 (Air = 1)

Gas Density (lb/ft 3) : Weighted average: 0.25

Relative density : Not applicable.
Solubility : Not available.
Solubility in water : Not available.
Partition coefficient: n- : Not available.

octanol/water

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not applicable.

Flow time (ISO 2431) : Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Oxidizers

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Hazardous polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-Hexene	LC50 Inhalation Gas.	Rat	32000 ppm	4 hours
isopentane	LC50 Inhalation Vapor	Rat	280000 mg/m ³	4 hours
isobutane	LC50 Inhalation Vapor	Rat	658000 mg/m ³	4 hours
N-Butane	LC50 Inhalation Vapor	Rat	658000 mg/m ³	4 hours
oct-1-ene	LC50 Inhalation Vapor	Rat	8050 ppm	4 hours
	LD50 Oral	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
n-hexane	LC50 Inhalation Gas.	Rat	48000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	96000 ppm	1 hours
	LD50 Oral	Rat	15840 mg/kg	-
n-pentane	LC50 Inhalation Vapor	Rat	364 g/m³	4 hours
1-pentene	LC50 Inhalation Vapor	Rat	175000 mg/m ³	4 hours
benzene	LC50 Inhalation Gas.	Rat	10000 ppm	7 hours
	LD50 Oral	Rat	930 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
n-hexane	Eyes - Mild irritant	Rabbit	-	10 milligrams	-
benzene	Eyes - Moderate irritant	Rabbit	-	88 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
ethylene	-	3	-
benzene	+	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

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Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
isopentane ethylene Trans-2-Hexene	Category 3 Category 3 Category 3		Narcotic effects Narcotic effects Respiratory tract irritation
n-hexane n-pentane 2,2-dimethylbutane	Category 3 Category 3 Category 3	Not applicable. Not applicable. Not applicable.	Narcotic effects Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
n-hexane benzene	5 - 7		Not determined Not determined

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1
Trans-2-Hexene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact

: Liquid can cause burns similar to frostbite.

Inhalation

: Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact

: May cause an allergic skin reaction. Dermal contact with rapidly evaporating liquid

could result in freezing of the tissues or frostbite.

Ingestion

: Can cause central nervous system (CNS) depression. Ingestion of liquid can cause

burns similar to frostbite.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following:, frostbite

Inhalation

: Adverse symptoms may include the following:, nausea or vomiting, headache,

drowsiness/fatigue, dizziness/vertigo, unconsciousness

Skin contact

: Adverse symptoms may include the following:, irritation, redness, frostbite

Ingestion : Adverse symptoms may include the following:, frostbite

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General: Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

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Section 11. Toxicological information

Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
oct-1-ene	Acute LC50 4.8 mg/l Fresh water	Fish - Danio rerio - Young	96 hours
n-hexane	Acute LC50 2500 µg/l Fresh water	Fish - Pimephales promelas	96 hours
benzene	Acute EC50 29000 μg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 1600000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute EC50 9230 μg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 21 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 5.28 ul/L Fresh water	Fish - Oncorhynchus gorbuscha - Fry	96 hours
	Chronic EC10 >1360 mg/l Fresh water	Algae - Scenedesmus subspicatus	96 hours
	Chronic NOEC 98 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 1.5 to 5.4 ul/L Marine water	Fish - Morone saxatilis - Juvenile (Fledgling, Hatchling, Weanling)	4 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1-Hexene	3.87	2.59	low
isopentane	3	171	low
isobutane	2.8	-	low
N-Butane	2.89	-	low
1-Butene	2.4	-	low
ethylene	1.13	-	low
oct-1-ene	4.47	3.1	low
n-hexane	4	501.187	high
n-pentane	3.45	171	low
1-pentene	2.66	-	low
2,2-dimethylbutane	3.82	-	low
benzene	2.13	11	low
2,2-dimethylpropane	3.11	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	IATA
UN number	UN3161	UN3161	UN3161	UN3161	UN3161
UN proper shipping name	Liquefied gas, flammable n.o.s. (hex-1-ene, isopentane)	Liquefied gas, flammable n.o.s. (hex-1-ene, isopentane)	Liquefied gas, flammable n.o.s. (hex-1-ene, isopentane)	Liquefied gas, flammable n.o.s. (hex-1-ene, isopentane)	Liquefied gas, flammable n.o.s. (hex-1-ene, isopentane)
Transport hazard class(es)	2.1	2.1	2.1	2.1	2.1
Packing group	-	-	-	-	-
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

[&]quot;Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Additional information

DOT Classification

: <u>Reportable quantity</u> 20000 lbs / 9080 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2), 2.7 (Marine pollutant mark).

The marine pollutant mark is not required when transported by road or rail.

Explosive Limit and Limited Quantity Index 0.125

ERAP Index 3000

Passenger Carrying Ship Index Forbidden

Passenger Carrying Road or Rail Index Forbidden

IMDG IATA

- : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- The environmentally hazardous substance mark may appear if required by other transportation regulations.

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Section 14. Transport information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL and the IBC Code

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 8(a) PAIR: N-Pentane

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Water Act (CWA) 307: benzene Clean Water Act (CWA) 311; benzene

Clean Air Act (CAA) 112 regulated flammable substances: ethylene; isopentane; but-

1-ene; butane; Isobutane

Clean Air Act Section 112

(b) Hazardous Air **Pollutants (HAPs)** : Listed

Clean Air Act Section 602

Class I Substances

: Not listed

Clean Air Act Section 602

Class II Substances

: Not listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

(Essential Chemicals)

: Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Refer to Section 2: Hazards Identification of this SDS for classification of substance.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	ethylene	74-85-1	1 - 10
Supplier notification	ethylene	74-85-1	1 - 10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts

: The following components are listed: ETHYLENE; ETHENE; ISOPENTANE; 1-BUTENE; BUTANE; ISOBUTANE; 1-HEXENE

New York

: None of the components are listed.

New Jersey

: The following components are listed: ETHYLENE; ETHENE; ISOPENTANE; BUTANE, 2-METHYL-; 1-BUTENE; BUTANE; Isobutane; PROPANE, 2-METHYL-; 1-HEXENE

Pennsylvania

: The following components are listed: ETHENE; BUTANE, 2-METHYL-; 1-BUTENE;

BUTANE; PROPANE, 2-METHYL-; 1-HEXENE

California Prop. 65

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Section 15. Regulatory information

MARNING: This product can expose you to Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

	•	Maximum acceptable dosage level
Benzene	Yes.	Yes.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined. Canada : Not determined. China : Not determined. **Europe** : Not determined.

Japan : Japan inventory (ENCS): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

Malaysia Not determined. **New Zealand** : Not determined. **Philippines** : Not determined. Republic of Korea : Not determined.

Taiwan : All components are listed or exempted.

Thailand : Not determined. **Turkey** Not determined. **United States** : Not determined. **Viet Nam** : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

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Section 16. Other information

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Liquefied gas SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -	On basis of test data On basis of test data Expert judgment Calculation method
Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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