SAFETY DATA SHEET



Flammable Gas Mixture: 1,2-Dichloroethane / Allyl Alcohol / Carbon Dioxide / Ethane / Ethylene Oxide / Ethyl Chloride / Ethylene / Methane / Methyl Chloride / Nitrogen /

Oxygen / Vinyl Chloride

Section 1. Identification

GHS product identifier	: Flammable Gas Mixture: 1,2-Dichloroethane / Allyl Alcohol / Carbon Dioxide / Ethane / Ethylene Oxide / Ethyl Chloride / Ethylene / Methane / Methyl Chloride / Nitrogen / Oxygen / Vinyl Chloride
Other means of identification	: Not available.
Product type	: Gas.
Product use	: Synthetic/Analytical chemistry.
SDS #	: 027015
Supplier's details	: Airgas USA, LLC and its affiliates 259 North Radnor-Chester Road Suite 100 Radnor, PA 19087-5283 1-610-687-5253
24-hour telephone	: 1-866-734-3438

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: FLAMMABLE GASES - Category 1 GASES UNDER PRESSURE - Compressed gas SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Extremely flammable gas. May form explosive mixtures with air. Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation. May cause drowsiness or dizziness. May increase respiration and heart rate.
Precautionary statements	
General	: Read and follow all Safety Data Sheets (SDS'S) before use. Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Close valve after each use and when empty. Use equipment rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. Use a back flow preventative device in the piping. Use only equipment of compatible materials of construction. Approach suspected leak area with caution.
Prevention	 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing gas.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.
Storage	: Store locked up. Protect from sunlight. Store in a well-ventilated place.

Section 2. Hazards identification

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: In addition to any other important health or physical hazards, this product may displace oxygen and cause rapid suffocation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: Not available.
identification	
Product code	: 027015

Ingredient name	%	CAS number
ethylene	4 - 95.999	74-85-1
methane	1 - 92.999	74-82-8
Nitrogen	1 - 10	7727-37-9
Carbon Dioxide	2 - 10	124-38-9
ethane	0.0001 - 1	74-84-0
oxygen	0.0001 - 1	7782-44-7
1,2-dichloroethane	0.0001 - 0.05	107-06-2
allyl alcohol	0.0001 - 0.05	107-18-6
Ethyl chloride	0.0001 - 0.05	75-00-3
ethylene oxide	0.0001 - 0.05	75-21-8
Methyl Chloride	0.0001 - 0.05	74-87-3
vinyl chloride	0.0001 - 0.05	75-01-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of	f necessary	/ first a	hid	measures	
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Eye contact		Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation		Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. Wash clothing before reuse.
Ingestion	: .	As this product is a gas, refer to the inhalation section.
Most important symptoms/ef	fect	s, acute and delayed
Potential acute health effect	<u>ts</u>	
Eye contact	:	Contact with rapidly expanding gas may cause burns or frostbite.

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Section 4. First ai	
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Frostbite	: Try to warm up the frozen tissues and seek medical attention.
Ingestion	: Can cause central nervous system (CNS) depression. As this product is a gas, refer to the inhalation section.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: No specific data.
Inhalation	 Adverse symptoms may include the following:, nausea or vomiting, headache, drowsiness/fatigue, dizziness/vertigo, unconsciousness
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

-	-
Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
Large spill	:	Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof

information and Section 13 for waste disposal.

tools and explosion-proof equipment. Note: see Section 1 for emergency contact

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement. Use only non-sparking tools. Avoid contact with eyes, skin and clothing. Empty containers retain product residue and can be hazardous. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F). Store locked up. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
ethylene	ACGIH TLV (United States, 3/2017).
mathema	TWA: 200 ppm 8 hours.
methane Nitrogen	None. ACGIH TLV (United States, 3/2017). Oxygen
	Depletion [Asphyxiant].
Carbon Dioxide	ACGIH TLV (United States, 3/2017). Oxygen
	Depletion [Asphyxiant]. STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 9000 mg/m ³ 8 hours.
	TWA: 5000 ppm 8 hours. NIOSH REL (United States, 10/2016).
	STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 9000 mg/m ³ 10 hours.
	TWA: 5000 ppm 10 hours. OSHA PEL (United States, 6/2016).
	TWA: 9000 mg/m ³ 8 hours.
	TWA: 5000 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989). STEL: 54000 mg/m ³ 15 minutes.
	STEL: 30000 ppm 15 minutes.
	TWA: 18000 mg/m ³ 8 hours.
	TWA: 10000 ppm 8 hours.
ethane	ACGIH TLV (United States, 3/2017). Oxygen
oxygen	Depletion [Asphyxiant]. None.
1,2-dichloroethane	ACGIH TLV (United States, 3/2017).
	TWA: 40 mg/m ³ 8 hours.
	TWA: 10 ppm 8 hours. NIOSH REL (United States, 10/2016).
	STEL: 8 mg/m ³ 15 minutes.
	STEL: 2 ppm 15 minutes.
	TWA: 4 mg/m ³ 10 hours. TWA: 1 ppm 10 hours.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 8 mg/m ³ 15 minutes.
	STEL: 2 ppm 15 minutes. TWA: 4 mg/m ³ 8 hours.
	TWA: 1 ppm 8 hours.
	OSHA PEL Z2 (United States, 2/2013).
	AMP: 200 ppm 5 minutes. CEIL: 100 ppm
	TWA: 50 ppm 8 hours.
allyl alcohol	OSHA PEL 1989 (United States, 3/1989).
	Absorbed through skin.
	TWA: 2 ppm 8 hours. TWA: 5 mg/m ³ 8 hours.
	STEL: 4 ppm 15 minutes.
	STEL: 10 mg/m ³ 15 minutes.
	NIOSH REL (United States, 10/2016).
	Absorbed through skin. TWA: 2 ppm 10 hours.
	TWA: 5 mg/m ³ 10 hours.
	STEL: 4 ppm 15 minutes.
	STEL: 10 mg/m ³ 15 minutes. ACGIH TLV (United States, 3/2017).
	Absorbed through skin.
	TWA: 0.5 ppm 8 hours.
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Section 8. Exposure controls/personal protection

	OSHA PEL (United States, 6/2016).
	Absorbed through skin.
	TWA: 2 ppm 8 hours.
	TWA: 5 mg/m ³ 8 hours.
Ethyl chloride	ACGIH TLV (United States, 3/2017).
	Absorbed through skin.
	TWA: 264 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
	OSHA PEL (United States, 6/2016).
	TWA: 2600 mg/m ³ 8 hours.
	TWA: 1000 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 2600 mg/m ³ 8 hours.
	TWA: 1000 ppm 8 hours.
ethylene oxide	ACGIH TLV (United States, 3/2017).
	TWA: 1.8 mg/m ³ 8 hours.
	TWA: 1 ppm 8 hours.
	NIOSH REL (United States, 10/2016).
	CEIL: 9 mg/m ³ 10 minutes.
	CEIL: 5 ppm 10 minutes.
	TWA: 0.18 mg/m ³ 10 hours.
	TWA: 0.1 ppm 10 hours.
	OSHA PEL (United States, 6/2016).
	STEL: 5 ppm 15 minutes.
	TWA: 1 ppm 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	STEL: 5 ppm 15 minutes.
	TWA: 1 ppm 8 hours.
Methyl Chloride	ACGIH TLV (United States, 3/2017).
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989).
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013).
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours.
	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm AMP: 300 ppm 5 minutes.
Methyl Chloride	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm
	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm AMP: 300 ppm 5 minutes. ACGIH TLV (United States, 3/2017).
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	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm AMP: 300 ppm 5 minutes. ACGIH TLV (United States, 3/2017). TWA: 1 ppm 8 hours. OSHA PEL (United States, 6/2016). STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours.
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	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm AMP: 300 ppm 5 minutes. ACGIH TLV (United States, 3/2017). TWA: 1 ppm 8 hours. OSHA PEL (United States, 6/2016). STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 5 ppm 15 minutes.
	ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 103 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 207 mg/m ³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 50 ppm 8 hours. TWA: 105 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 210 mg/m ³ 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 100 ppm 8 hours. CEIL: 200 ppm AMP: 300 ppm 5 minutes. ACGIH TLV (United States, 3/2017). TWA: 1 ppm 8 hours. OSHA PEL (United States, 6/2016). STEL: 5 ppm 15 minutes. TWA: 1 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989).

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

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Section 8. Exposure controls/personal protection

es, fume scrubbers, filters or engineering modifications to the process equipment be necessary to reduce emissions to acceptable levels.
sh hands, forearms and face thoroughly after handling chemical products, before ng, smoking and using the lavatory and at the end of the working period. propriate techniques should be used to remove potentially contaminated clothing. sh contaminated clothing before reusing. Ensure that eyewash stations and safety wers are close to the workstation location.
ety eyewear complying with an approved standard should be used when a risk essment indicates this is necessary to avoid exposure to liquid splashes, mists, es or dusts. If contact is possible, the following protection should be worn, unless assessment indicates a higher degree of protection: safety glasses with side- elds.
emical-resistant, impervious gloves complying with an approved standard should be n at all times when handling chemical products if a risk assessment indicates this is essary. Considering the parameters specified by the glove manufacturer, check ing use that the gloves are still retaining their protective properties. It should be ed that the time to breakthrough for any glove material may be different for different ve manufacturers. In the case of mixtures, consisting of several substances, the tection time of the gloves cannot be accurately estimated.
sonal protective equipment for the body should be selected based on the task being formed and the risks involved and should be approved by a specialist before dling this product. When there is a risk of ignition from static electricity, wear anti- ic protective clothing. For the greatest protection from static discharges, clothing uld include anti-static overalls, boots and gloves.
propriate footwear and any additional skin protection measures should be selected ed on the task being performed and the risks involved and should be approved by a cialist before handling this product.
ed on the hazard and potential for exposure, select a respirator that meets the ropriate standard or certification. Respirators must be used according to a biratory protection program to ensure proper fitting, training, and other important ects of use. Respirator selection must be based on known or anticipated exposure els, the hazards of the product and the safe working limits of the selected respirator.

Appearance	
Physical state	: Gas.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not available.
Melting point	 -169.15°C (-272.5°F) This is based on data for the following ingredient: ethylene. Weighted average: -180.06°C (-292.1°F)
Boiling point	: Not available.
Critical temperature	: Lowest known value: -146.95°C (-232.5°F) (nitrogen).
Flash point	: Not available.
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.

Date of previous issue

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Section 9. Physical and chemical properties

Vapor density	1	Highest known value: 1.5 (Air = 1) (Carbon Dioxide). Weighted average: 0.84 (Air = 1)
Gas Density (lb/ft ³)	:	Weighted average: 0.06
Relative density	:	Not applicable.
Solubility	:	Not available.
Solubility in water	:	Not available.
Partition coefficient: n- octanol/water	:	Not available.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Not applicable.
Flow time (ISO 2431)	:	Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Oxidizers
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-dichloroethane	LC50 Inhalation Gas.	Rat	2646 ppm	1 hours
allyl alcohol	LC50 Inhalation Gas.	Rat	165 ppm	4 hours
,	LD50 Dermal	Rabbit	45 mg/kg	-
	LD50 Oral	Rat	64 mg/kg	-
ethylene oxide	LC50 Inhalation Gas.	Rat	800 ppm	4 hours
Methyl Chloride	LC50 Inhalation Gas.	Rat	8300 ppm	4 hours

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-dichloroethane	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Eyes - Severe irritant	Rabbit	-	63 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	625	-
				milligrams	
allyl alcohol	Eyes - Severe irritant	Human	-	25 parts per	-
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Section 11. Toxicological information

				million	
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-
	Skin - Mild irritant	Rabbit	-	0.5 Mililiters	-
ethylene oxide	Eyes - Moderate irritant	Rabbit	-	6 hours 18	-
				milligrams	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
ethylene	-	3	-
1,2-dichloroethane	-	2B	Reasonably anticipated to be a human carcinogen.
Ethyl chloride	-	3	-
ethylene oxide	+	1	Known to be a human carcinogen.
Methyl Chloride	-	3	-
vinyl chloride	+	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
ethylene 1,2-dichloroethane	Category 3 Category 3		Narcotic effects Respiratory tract irritation
ethylene oxide	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Methyl Chloride	Category 2	Not determined	central nervous system (CNS)
vinyl chloride	Category 2	Not determined	liver

Aspiration hazard

Not available.

Information on the likely routes of exposure	1	Not available.
Potential acute health effects		
Eve contact		Contact with rapidly expanding gas may o

Eye contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Contact with rapidly expanding gas may cause burns or frostbite.
Ingestion	: Can cause central nervous system (CNS) depression. As this product is a gas, refer to the inhalation section.

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Section 11. Toxicological information

Symptoms related to t	the physical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	 Adverse symptoms may include the following:, nausea or vomiting, headache, drowsiness/fatigue, dizziness/vertigo, unconsciousness
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1,2-dichloroethane	Acute EC50 189 ppm Fresh water	Algae - Scenedesmus subspicatus	72 hours
	Acute EC50 155 mg/l Fresh water	Daphnia - Daphnia magna - Instar	48 hours
	Acute LC50 110 ppm Marine water	Crustaceans - Americamysis bahia	48 hours
	Acute LC50 115 mg/l Marine water	Fish - Pleuronectiformes	96 hours
	Chronic NOEC 29000 µg/l Fresh water	Fish - Pimephales promelas - Larvae	32 days
allyl alcohol	Acute LC50 1000 to 10000 µg/l Marine water	Crustaceans - Crangon crangon - Larvae	48 hours
	Acute LC50 320 µg/l Fresh water	Fish - Pimephales promelas	96 hours
ethylene oxide	Acute LC50 490000 µg/l Marine water	Crustaceans - Artemia sp.	48 hours
, ,	Acute LC50 137000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 84000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Methyl Chloride	Acute LC50 270000 µg/l Marine water	Fish - Menidia beryllina	96 hours

Persistence and degradability

Not available.					
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Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethylene	1.13	-	low
methane	1.09	-	low
Nitrogen	0.67	-	low
Carbon Dioxide	0.83	-	low
ethane	1.09	-	low
oxygen	0.65	-	low
1,2-dichloroethane	1.45	2	low
allyl alcohol	0.17	-	low
Ethyl chloride	1.43	-	low
ethylene oxide	-0.3	-	low
Methyl Chloride	0.91	-	low
vinyl chloride	1.38	-	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Empty Airgas-owned pressure vessels should be returned to Airgas. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	DOT	TDG	Mexico	IMDG	ΙΑΤΑ	
UN number	UN1954	UN1954	UN1954	UN1954	UN1954	
UN proper shipping name	COMPRESSED GAS, FLAMMABLE, N. O.S. (methane, ethylene)					
Transport hazard class(es)	2.1	2.1	2.1	2.1	2.1	
Packing group	-	-	-	-	-	
Environmental hazards	No.	No.	No.	No.	No.	

"Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Section 14. Transport information

Additional information		
DOT Classification	: <u>Reportable quantity</u> 2000 lbs / 908 kg. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.	
TDG Classification	: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2).	
Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the	
	event of an accident or spillage.	-

Section 15. Regulatory information

U.S. Federal regulations	: TSCA 4(a) final test rules: 1,2-dichloroethane
	TSCA 8(a) PAIR: 1,2-dichloroethane
	TSCA 8(a) CDR Exempt/Partial exemption: Not determined
	Clean Water Act (CWA) 307: 1,2-dichloroethane; chloroethane; chloromethane; vinyl chloride
	Clean Water Act (CWA) 311: 1,2-dichloroethane; allyl alcohol
	Clean Air Act (CAA) 112 regulated flammable substances: methane; ethylene; ethane
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
0404 000/004	

SARA 302/304

Composition/information on ingredients

				SARA 302 TPQ		SARA 304 RQ	
Name		%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
allyl alcohol ethylene oxide		0.0001 - 0.05 0.0001 - 0.05	Yes. Yes.	1000 1000	140.4 -	100 10	14 -
SARA 304 RQ	: 20000 lbs	/ 9080 kg		•	•	*	•

SARA 311/312

Classification

: Refer to Section 2: Hazards Identification of this SDS for classification of substance.

SARA 313

	Product na	me		CAS number	%	
Form R - Reporting requirements	ethylene	ethylene		74-85-1	4 - 95.999	
Supplier notification	ethylene			74-85-1	4 - 95.999	
ate of issue/Date of revision	: 11/20/2019	Date of previous issue	: 11/20/2019	Ver	sion : 1.01	12/15

Section 15. Regulatory information

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts	 The following components are listed: METHANE; MARSH GAS; ETHYLENE; ETHENE; CARBON DIOXIDE; NITROGEN; NITROGEN (LIQUIFIED); OXYGEN (LIQUID); ETHANE
New York	: None of the components are listed.
New Jersey	 The following components are listed: METHANE; ETHYLENE; ETHENE; CARBON DIOXIDE; CARBONIC ACID GAS; NITROGEN; OXYGEN; ETHANE
Pennsylvania	 The following components are listed: METHANE; ETHENE; CARBON DIOXIDE; NITROGEN; OXYGEN; ETHANE

California Prop. 65

▲ WARNING: This product can expose you to Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Ethylene dichloride, Chloroethane, Vinyl chloride, which are known to the State of California to cause cancer, and Methyl chloride, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Ethylene dichloride	Yes.	-
Chloroethane	Yes.	-
Ethylene oxide	Yes.	Yes.
Methyl chloride	-	-
Vinyl chloride	Yes.	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Europe	: All components are listed or exempted.
Japan	: Japan inventory (ENCS): Not determined. Japan inventory (ISHL): Not determined.
Malaysia	: Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.

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Section 15. Regulatory information

Turkey

Viet Nam

: Not determined.

United States

: All components are listed or exempted.

1103

: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



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National Fire Protection Association (U.S.A.)



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Procedure used to derive the classification

	Justification	
FLAMMABLE GASES - Cat GASES UNDER PRESSUR SPECIFIC TARGET ORGA Category 3	On basis of test data On basis of test data Calculation method	
<u>History</u>		
Date of printing	: 11/20/2019	
Date of issue/Date of revision	: 11/20/2019	
Date of previous issue	: 11/20/2019	
Version	: 1.01	
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classificatio IATA = International Air Transport Association IBC = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition co MARPOL = International Convention for the Prevent	efficient

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Section 16. Other information

as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

References

: Not available.

Notice to reader

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